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Schweißtechnik  
Lagereinrichtungen  
Industriebedarf  
Werksvertretungen  
Gebrauchtmaschinen

## VDF HEIDENREICH & HARBECK 21 RO / 1250 (1008-9207359)



**Control type**  
konventionell

**Construction year**  
1971

**Machine no.**  
1008-9207359

**Make**  
VDF HEIDENREICH & HARBECK

**Location**  
Ahaus

\*\* well-maintained condition

\*\* with lots of special accessories (!!)

Equipment:

- robust lead/spindle lathe
- RÖHM 3-jaw chuck Ø 250 mm, including replacement jaws
- 3-jaw chuck Ø 315 mm, including replacement jaws
- Longitudinal feed, with rapid traverse
- Face feed, with rapid traverse
- MULTIFIX tool holder with 8x inserts
- Key for jaw chuck
- Bed stop + bed slide can be firmly clamped
- Movable tailstock, including live center
- Operating instructions (PDF)

## Machine attributes

|                                   |                       |
|-----------------------------------|-----------------------|
| turning length:                   | 1250 mm               |
| turning diameter over bed:        | 430 mm                |
| turning diameter over slide rest: | 260 mm                |
| bed width:                        | 333 mm                |
| spindle bore:                     | 56.0 mm               |
| turning speeds:                   | 19.0 - 2000 U/min     |
| tailstock quill taper MT:         | 4                     |
| quill stroke:                     | 155 mm                |
| adjustment:                       | Plan 275 mm           |
| adjustment:                       | Ober 115 mm           |
| spindle head:                     | DIN 55022 GR 6        |
| total power requirement:          | 1.8 - 7.5 kW          |
| weight of the machine ca.:        | 1800 kg               |
| range L-W-H:                      | 3600 x 1400 x 1400 mm |

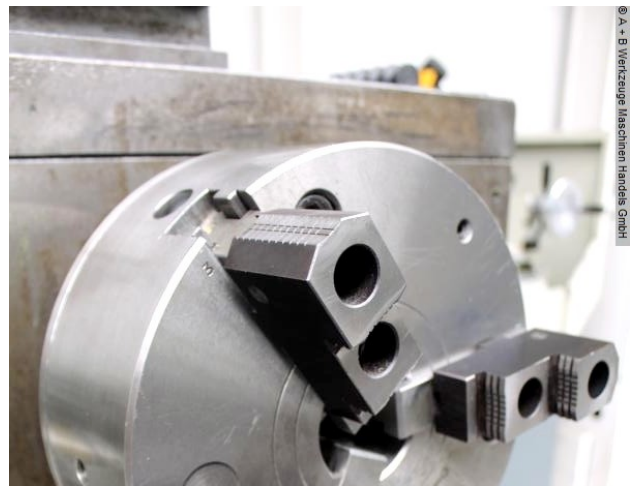
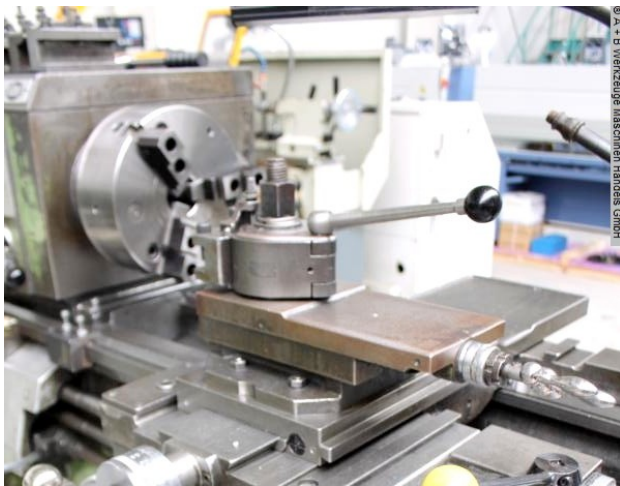
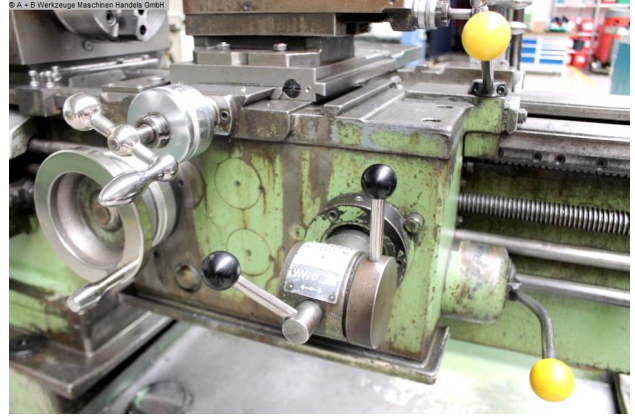
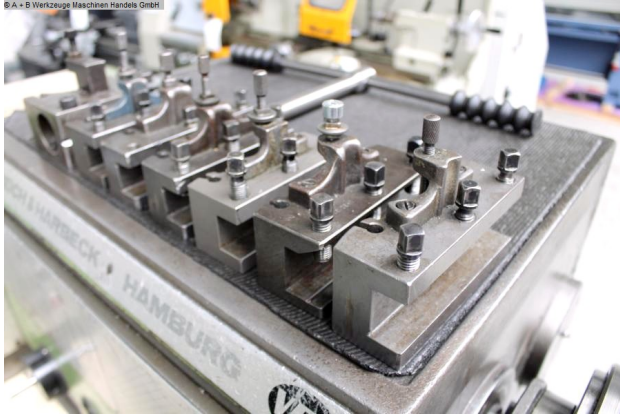
## Machine images





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