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Schweißtechnik
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TRUMPF TRUMABEND V85S (1008-9308434)



Control type
CNC

Construction year
2002

Machine no.
1008-9308434

Make
TRUMPF

Location
Ahaus

** with increased installation height / piston stroke

** very well maintained condition (!!)

Equipment:

- CNC electro-hydraulic press brake
- DELEM CNC control model DA 65
- * swiveling control panel, front left
- * tool & program library
- * graphic product display
- CNC controlled axes: Y1+Y2 - X - R - Z1+Z2 - I + CNC crowning
- CNC electro-motorized back stop (X axis)
- CNC electro-motorized height adjustment of the back stop (R axis)
- CNC electro-motorized adjustment of the stop fingers (Z axes)
- CNC pneumatic die displacement (I axis)
- CNC motorized table crowning
- TRUMPF/WILA electro-hydraulic upper tool clamping
- TRUMPF/WILA electro-hydraulic lower tool clamping

- 1x freely movable 2-hand/foot control
- 2x freely movable foot switches
- 2x front, stable support arms including "sliding system"
- side protective device (swinging doors)
- rear protective device (swinging doors)
- oil cooler for continuous operation

Machine attributes

pressure:	85.0 t
chamfer length:	2550 mm
distance between columns:	2250 mm
column arm:	410 mm
stroke:	365 mm
daylight:	535 mm
adjustment speed:	200 mm/sec
working feed:	1.0 - 10.0 mm/sec
return speed:	135 mm/sec
back stop - adjustable:	max. 600 mm
table width:	120 mm
work height max.:	1050 mm
oil volume:	200 l
operating pressure:	340 bar
total power requirement:	14.0 kVA
weight of the machine ca.:	9050 kg
range L-W-H:	2680 x 2100 x 2885 mm

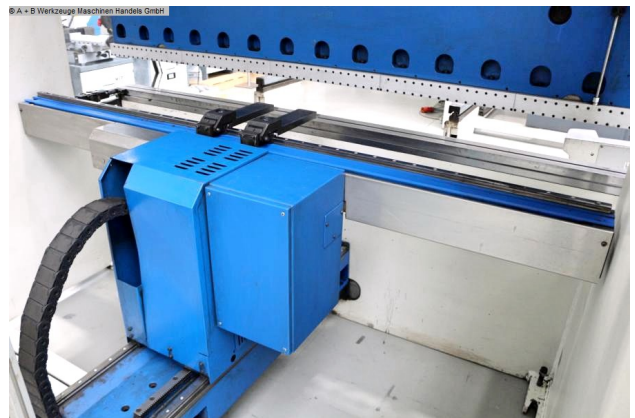
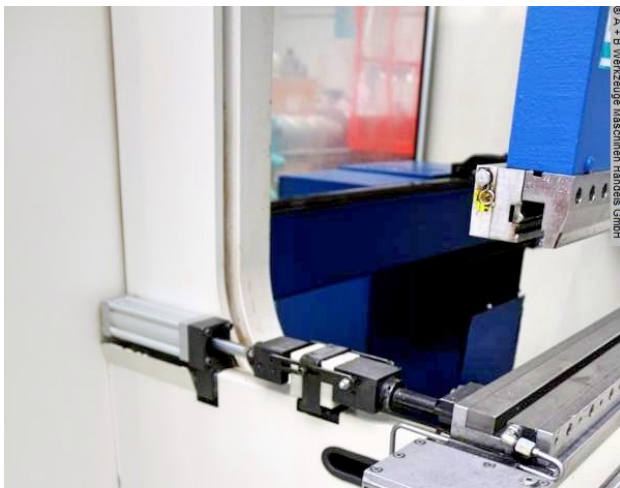
Machine images





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Hydraulický ohýbací lis
Typ: **TrumaBend V85S** 

C. číslo stroja:	B0103A0001	Napětí:	3x400 V
Výrobní číslo	F1G13F	Jmenovitý proud:	32,5 A
Úsuvací síla (max.):	850 kN	Frekvence:	50 Hz
Zdvih (max.):	365 mm	Příkon:	13,0 kVA
Provozní tlak (max.):	340 bar	Ovládací napětí:	24 V-
Prostředí:	64 ms	Přítlak vzduchu:	6 bar
Bezpečnostní vzdálenost:	102 mm	Řek výroby:	2002
Hmotnost lisu:	9950 kg		

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