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Schweißtechnik
Lagereinrichtungen
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TRUMPF TRUMABEND V 130 (1008-9308398)



Control type
CNC

Construction year
1997

Machine no.
1008-9308398

Make
TRUMPF

Location
Ahaus

- ** Machine in a well-maintained condition (!!)
- ** with only approx. 31.800 operating hours

- in checked condition - machine video -
<https://www.youtube.com/watch?v=PBV-MDtZnIE>

Equipment:

- CNC electro-hydraulic press brake
- DELEM CNC control model DA 65
- * swiveling control panel, front left
- * 2D graphic programming & product display
- * Tool & program library
- * USB keyboard and mouse interface
- CNC controlled axes: Y1 + Y2 / X1 + X2 / R1 + R2 / Z1 + Z2 / I axis
- CNC controlled back stop (X1 + X2 axis)
- CNC controlled height adjustment of the back stop (R1 + R2 axis)
- CNC controlled adjustment of the stop fingers (Z1 + Z2 axis)

- CNC controlled, pneumatic die displacement (I axis)
- CNC WILA electro-motoric table crowning
- TRUMPF hydraulic upper tool clamping
- TRUMPF manual Lower tool clamp
- 1x freely movable 2-hand / foot control
- Safety device at the rear (sliding door)
- Safety device at the side (swinging door)
- Original operating instructions + spare parts list

Machine attributes

pressure:	130 t
chamfer length:	3060 mm
distance between columns:	2690 mm
column arm:	410 mm
stroke:	365 mm
daylight:	535 mm
adjustment speed:	200 mm/sec
working feed:	1.0 - 10.0 mm/sec
return speed:	135 mm/sec
table width:	120 mm
table height:	1050 mm
tiltable up to:	+/- 10.0 mm
Number of working hours:	ca. 31.800 h
compressed air:	5.0 - 7.0 bar
oil volume:	250 l
operating pressure:	340 bar
voltage:	400 V
total power requirement:	23.0 KVA
weight of the machine ca.:	12950 kg
range L-W-H:	3660 x 2310 x 2900 mm

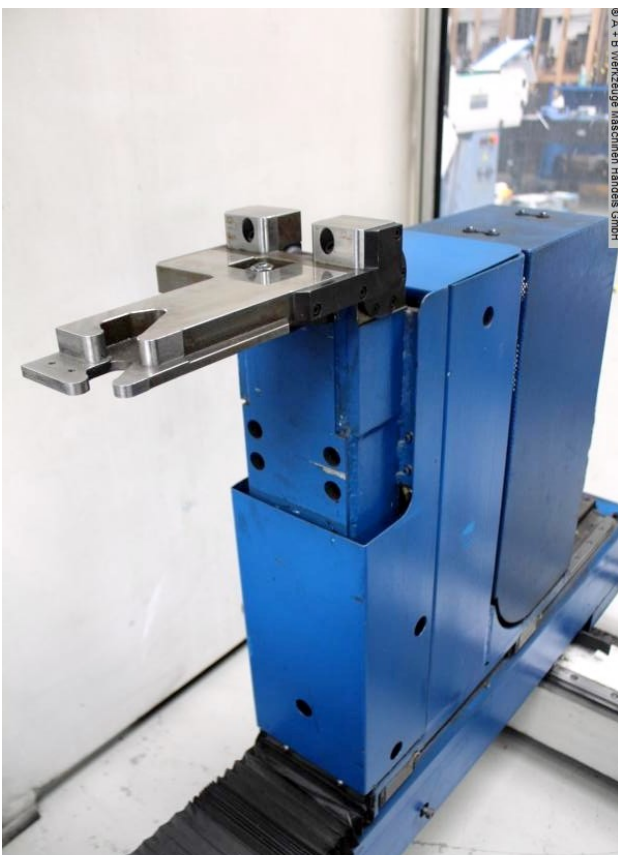
Machine images





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