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Schweißtechnik
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TRUMPF TRUMABEND C110 (1008-9308366)



Control type
CNC

Construction year
2003

Machine no.
1008-9308366

Make
TRUMPF

Location
Ahaus

** Machine with only approx. 7.670 operating hours (!!)

Furnishing:

- electro-hydraulic CNC press brake
- DELEM CNC control model DA 619
- * Swivel control panel, front left
- * Screen 12" LCD - 4 shades of gray
- * 90x tools & 2.500 programs can be saved
- CNC controlled axes:
 - * Y1 + Y2 / X / R / Z1 + Z2 axis
- CNC controlled back gauge (X axis)
 - * Travel .. 450 mm
 - * Travel speed .. 350 mm/sec.
- CNC controlled height adjustment from the back gauge (R axis)
 - * Travel .. 340 mm
 - * Travel speed 100 mm/sec.
- CNC controlled adjustment of the stop fingers (Z axis)

- manual table cambering (wedge system left/right)
- TRUMPF manual upper tool clamping
- TRUMPF manual lower tool clamping
- 1x freely movable foot control
- Rear safety device (pivoting doors)
- Safety device on the side (pivoting doors)
- original instruction manual

* Machine link:

<https://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1008-9308366>

* Machinevideo:

https://www.youtube.com/watch?v=JEjvc2JD7_s

Machine attributes

pressure:	110 t
chamfer length:	3110 mm
distance between columns:	2690 mm
column arm:	420 mm
stroke:	200 mm
daylight:	470 mm
working feed:	8.0 mm/sec
return speed:	80.0 mm/sec
table width:	100 mm
table height:	1000 mm
back stop - adjustable:	max. 450 mm
Number of working hours:	~ 7.670 h
oil volume:	200 l
voltage:	400 V
total power requirement:	7.5 kW
weight of the machine ca.:	7700 kg
range L-W-H:	3600 x 1715 x 2410 mm

Machine images





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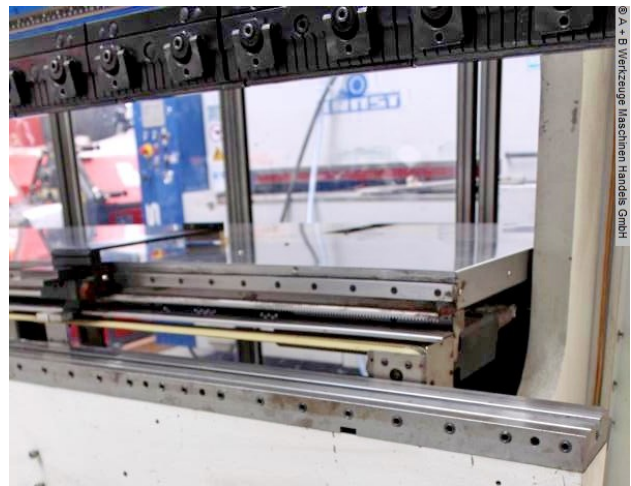
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