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Schweißtechnik
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TRUMPF TRUMABEND 125/3.1 (1008-9308424)



Control type
CNC

Construction year
1994

Machine no.
1008-9308424

Make
TRUMPF

Location
Ahaus

** from a maintenance workshop

** with only approx. 33.550 operating hours (!!)

- Machine video -

<https://www.youtube.com/watch?v=06QRagYtAYY>

Equipment:

- CNC electro-hydraulic press brake
- DELEM CNC control model DA 24
- * swiveling control panel, front left
- * numerical programming
- * tool & program library
- CNC controlled axes: Y1 + Y2 + X + R
- CNC electro-motor adjustment of the back stop (X axis)
- CNC pneumatic height adjustment of the back stop (R axis)
- 4x manually adjustable stop fingers
- electro-hydraulic WILA/TRUMPF upper tool clamp

- manual WILA/TRUMPF lower tool clamp
- 2x front support arms - manually movable
- rear protective device (protective grille)
- side protective device (protective grille)
- 1x freely movable 2-hand/foot control
- original operating instructions + more machine documents

Machine attributes

pressure:	125 t
chamfer lenght:	3050 mm
distance between columns:	2550 mm
column arm:	300 mm
stroke:	200 mm
table width:	180 mm
ajustment speed:	130 mm/sec
working feed:	1-10 mm/sec
return speed:	100 mm/sec
back stop - adjustable:	995 mm
daylighth:	400 mm
work height max.:	903 mm
Number of working hours:	ca. 33.550 h
oil volume:	200 ltr.
Pressure power:	280 bar
total power requirement:	15.0 kW
weight:	8750 kg
range L-W-H:	3255 x 2300 x 2650 mm

Machine images





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