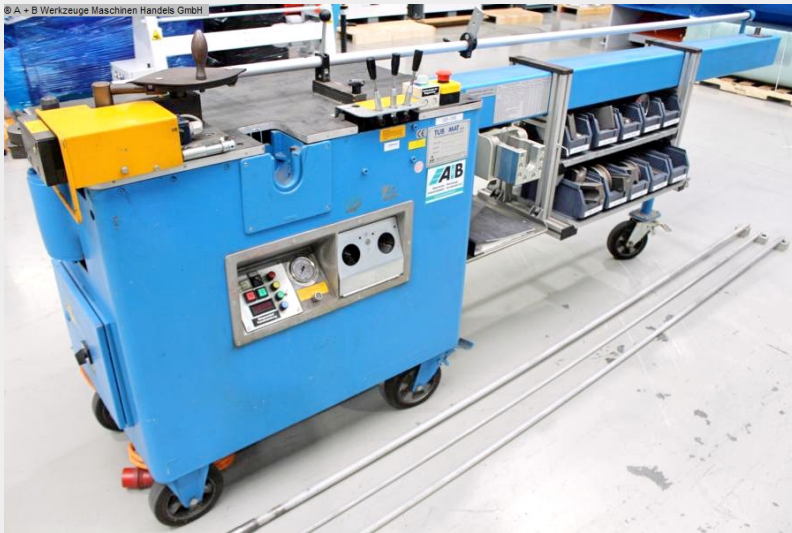




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TRACTO TECHNIK TUBOMAT 642 (1008-936059)



Control type
konventionell

Construction year
2001

Machine no.
1008-936059

Make
TRACTO TECHNIK

Location
Ahaus

** well-maintained condition (!!)

The TUBOMAT contains at least four hydraulic pipe processing machines in one compact unit. The machine is particularly suitable for sawing, deburring, bending, pre-assembly. It is primarily designed for work for adaptation according to drawings or samples and for small series.

The TUBOMAT should mainly be used to process precision steel pipes according to DIN 2391/C material St 35.4 NBK. Other pipe qualities are possible, but should be tried out beforehand.

Equipment:

- universal electro-hydraulic mandrel tube bending machine
- * ??Driven by hydraulic cylinder
- * Pipes from \varnothing 6.0 to 38.0 x 5.0 mm or 42.0 x 4.0 mm
- * Maximum wall thickness 5.0 mm
- * Mobile base frame

- Swivel gear, bending angle program pre-selection up to 180°
- Electric potentiometer for bending angle fine adjustment
- Digital bending angle degree display
- Selection - subsequent bending of 4x bending angles
- Incl. longitudinal bending stop with foldable longitudinal stops
- Incl. stations for internal deburring + external deburring
- Incl. station for sawing pipes (SB 250 mm Ø 22x40 mm 260 teeth)
- Incl. station for cutting ring pre-assembly & flanging
- Many bending tools incl. mandrel bending device
- Original operating instructions

Machine attributes

tube diameter:	max. 42.0 mm
wall strength:	max. 5.0 mm
bending angle max. +/-:	180 °
total power requirement:	1.5 kW
weight of the machine ca.:	950 kg
dimensions of the machine ca.:	ca. 4500 x 950 x 1240 mm

Machine images





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