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Schweißtechnik
Lagereinrichtungen
Industriebedarf
Werksvertretungen
Gebrauchtmaschinen

SCHROEDER MPB 3200/2.0 (1008-9355206)



Control type
CNC

Construction year
2006

Machine no.
1008-9355206

Make
SCHROEDER

Location
Ahaus

** very good condition - including special accessories (!!)

** approx. new price 100.000 euros

** special price on request

An all-rounder for thin sheet metal processing.

Its hallmark: easy and quick to use.

High production output and versatile equipment.

Equipment:

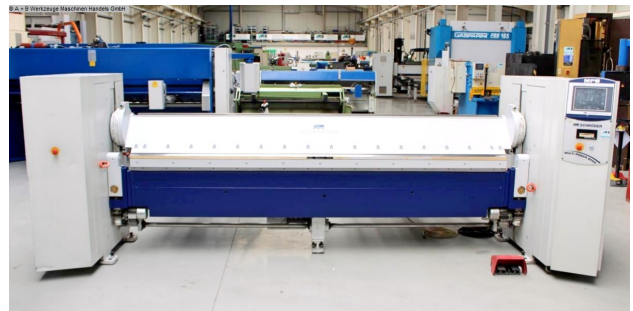
- electro-motorized universal swivel bending machine
- * ??for individual and series production
- rotating upper beam = automatic tool change system
- * reduces set-up and idle times
- including SCHRÖDER CNC control model POS 2000
- * with touchscreen control panel
- * color display
- * automatic cutting calculation
- * material and tool library
- * dimensionally accurate bending simulation

- servo-converter-controlled drives
- * for bending/upper beam & electro-motorized back stop
- CNC motorized lower beam adjustment
- CNC electro-motorized movable back stop
- * with rear sheet support surface, including recirculating ball screws
- * recirculating ball screws (+/-0.1 mm)
- 2x bending/upper tool tool stations:
- * Station 1: 1x pointed/tinsmith rail
- * Station 2: 1x split goat's foot tool
- 1x freely movable Double foot switch
- Machine alignment plates
- Operating instructions (PDF)

Machine attributes

sheet width:	3220 mm
plate thickness:	2.0 mm
daylight opening:	160 mm
adjustment:	80.0 mm
bending angle max.:	120 °
control:	POS 2000
total power requirement:	6.0 kW
weight:	3965 kg
range L-W-H:	4575 x 2450 x 1550 mm

Machine images





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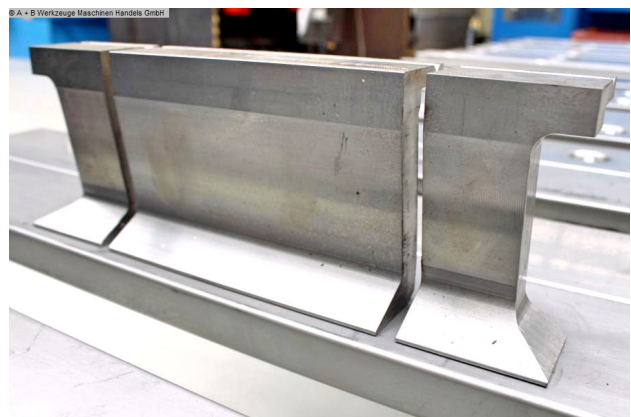
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SCHRÖDER
MASCHINEN ZUM BIEGEN & SCHNEIDEN

Typ	MPB 3200/2,0
Maschinen Nr.	320136
Leistung (R_m 400 N/mm ²)	2,0 mm
Baujahr	2006
Nennspannung	3/N/PE/400/230 V-50 Hz
Nennleistung	9,0 kVA
Schaltplan	mak-s122c
Pneumatik	----
Gewicht	3965 kg



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