



Rottweg 17 • D 48683 Ahaus
Tel. (0 25 61) 93 84-0
Fax (0 25 61) 93 84 36
Internet: www.ab-maschinen.de
E-Mail: info@ab-maschinen.de

Schweißtechnik
Lagereinrichtungen
Industriebedarf
Werksvertretungen
Gebrauchtmaschinen

SCHAEFER SRMASY V-28 (1008-9401241)



Control type
konventionell

Construction year
1973

Machine no.
1008-9401241

Make
SCHAEFER

Location
Ahaus

- in checked condition - machine video -
<https://www.youtube.com/watch?v=5HfxcqN1bds>

Furnishing:

- robust 3-roller round bending machine
- * with asymmetrical roller arrangement
- freely movable operation
- analogue position display for rollers (scale)
- firmly mounted top roller
- manual delivery of the bottom roller, using handwheels with scales
- electrically adjustable side roller
- * An inclination is possible by pressing out a coupling
- * Inclined position for bending conical tubes
- * Adjustment is via a geared motor
- driven upper and lower rollers
- * Side roller runs as a drag roller
- original operating instructions + machine card

** Performance table SRMAS Y V-28:

- Sheet width 2,000 mm .. 8.0 mm ST
- Sheet width 1,500 mm .. 8.2 mm ST
- Sheet width 1,000 mm .. 9.2 mm ST
- Sheet width 750 mm .. 10.2 mm ST
- Sheet width 500 mm .. 12.0 mm ST
- Sheet width 250 mm .. 16.0 mm ST

Machine attributes

sheet width:	2000 mm
plate thickness:	8,0 mm max.
plate thickness:	8,0 mm anbiegen
roll diam. toproll:	240 mm
roll diam. bottom roll:	240 mm
side roll diameter:	240 mm
work height max.:	ca. 1100 mm
work speed:	6,5 m/min
plate width:	bei 250 mm
plate thickness:	16,0 mm
voltage:	400 V
total power requirement:	11,0 kW
weight:	4910 kg
range L-W-H:	4000 x 1300 x 1600 mm

Machine images





Rottweg 17 • D 48683 Ahaus
Tel. (0 25 61) 93 84-0
Fax (0 25 61) 93 84 36
Internet: www.ab-maschinen.de
E-Mail: info@ab-maschinen.de

Schweißtechnik
Lagereinrichtungen
Industriebedarf
Werkvertretungen
Gebrauchtmaschinen





Rottweg 17 • D 48683 Ahaus
Tel. (0 25 61) 93 84-0
Fax (0 25 61) 93 84 36
Internet: www.ab-maschinen.de
E-Mail: info@ab-maschinen.de

Schweißtechnik
Lagereinrichtungen
Industriebedarf
Werksvertretungen
Gebrauchtmaschinen

