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Schweißtechnik
Lagereinrichtungen
Industriebedarf
Werksvertretungen
Gebrauchtmaschinen

RAS 73.30 (1008-9355218)



Control type
CNC

Construction year
2001

Machine no.
1008-9355218

Make
RAS

Location
Ahaus

** New price approx. 85.000 euros

** good condition (!!)

** Special price on request

- in checked condition - machine video -

<https://www.youtube.com/watch?v=VP6emx4HTYM>

! Maximum flexibility when bending cassettes, boxes and profiles

! High flexibility in bending part design

! High productivity and throughput

! Easy to use

Equipment:

- motorized universal swivel bending machine "RAS 73.30"

* high-precision mechanics with modern control technology

* for individual and series production

* robust high-speed machine with high axis speeds

* torsion-free welded construction

- RAS CNC control model "MULTIBEND 5000"

- * material and tool library
- * swiveling - front right
- * 1x emergency stop button
- CNC electro-motorized upper beam adjustment
- * fast closing and opening speed
- * programmable opening and closing height
- * bending radii without special tools (multiple bends)
- * rigid upper beam for straight bending parts
- * 1x set of RAS split upper tools .. height 80 mm
- * RAS "click-in" tool system
- CNC electro-motorized bending beam adjustment
- * fast swivel movement: short production time
- * crowning system compensates for deformation by the bending forces
- * 1x set of RAS split bending tools
- CNC electro-motoric back stop
- * fast positioning, repeatable work
- * table plates hold the weight of the sheet
- * stainless steel table plates with ball rollers
- 2x freely movable double foot switch
- 1x RAS tool trolley for bending tools (movable)
- operating instructions (PDF) + original circuit diagram

Machine attributes

sheet width:	3200 mm
plate thickness:	3.0 mm ST
thickness at "Niro-steel":	2.0 mm
Opening width / upper beam:	300 mm
speed:	OW 40.0 mm/sec
Bending beam adjustment:	80.0 mm
work height max.:	900 mm
speed:	BW 90.0 Grad/sec
control:	MULTIBEND 5000
back stop - adjustable:	10 - 1550 mm
accuracy +/-:	0.1 mm
air pressure:	5.0 bar
voltage:	400 V
total power requirement:	2x 4.0 kW
weight:	4400 kg
range L-W-H:	4295 x 2225 x 1775 mm

Machine images





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