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Schweißtechnik  
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## PLACKE EQPB 2 - 50/1275 (1008-9308409)



**Control type**  
CNC

**Construction year**  
2004

**Machine no.**  
1008-9308409

**Make**  
PLACKE

**Location**  
Ahaus

\*\* current new price approx. 80.000 euros

\*\* special price on request

\*\* good / well-maintained condition (!!)

- in checked condition - machine video -

<https://www.youtube.com/watch?v=5L8L2AYv0PU>

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PLACKE electro-hydraulic CNC press brake  
specially developed for the production of small parts

The advantages:

- ? Low energy consumption
  - ? High operating comfort
  - ? Wide range of applications
  - ? Fast, robust, low-noise
  - ? With CNC control as standard
-

Equipment:

- CNC electro-hydraulic press brake with 1x working cylinder
- DELEM CNC control model "DM 51"
- CNC controlled axis: Y1 - Y2 - X
- CNC electro-motorized back stop
- \* Travel path: X = max. 600 mm
- \* Travel speed X axis .. max. 300 mm/s
- \* Positioning accuracy .. +/- 0.02 mm
- \* with 2x manually adjustable stop fingers (R+Z axis)
- WILA standard - manual upper tool clamping
- WILA standard - manual lower tool clamping
- PLACKE safety device at the front: light barrier
- side protective device (swivel doors)
- rear protective device (swivel + lockable door)
- front storage area
- side sorting system for bending tools
- 1x freely movable foot control
- original operating instructions including circuit and hydraulic diagram

## Machine attributes

pressure:	50.0 t
chamfer lenght:	1275 mm
distance between columns:	1040 mm
column arm:	250 mm
ram stroke speed:	225 mm/sec
work speed:	0 - 9.8 mm/sec
return speed:	160 mm/sec
work stroke:	215 mm
dayligh:	512 mm
table height:	800 mm
back stop - adjustable:	600 mm
control:	DELEM DM 51
operating pressure:	max. 300 bar
oil volume:	150 ltr.
voltage:	400 V
engine output:	6.0 kW
Weight:	4300 kg
range L-W-H:	1930 x 1510 x 2390 mm

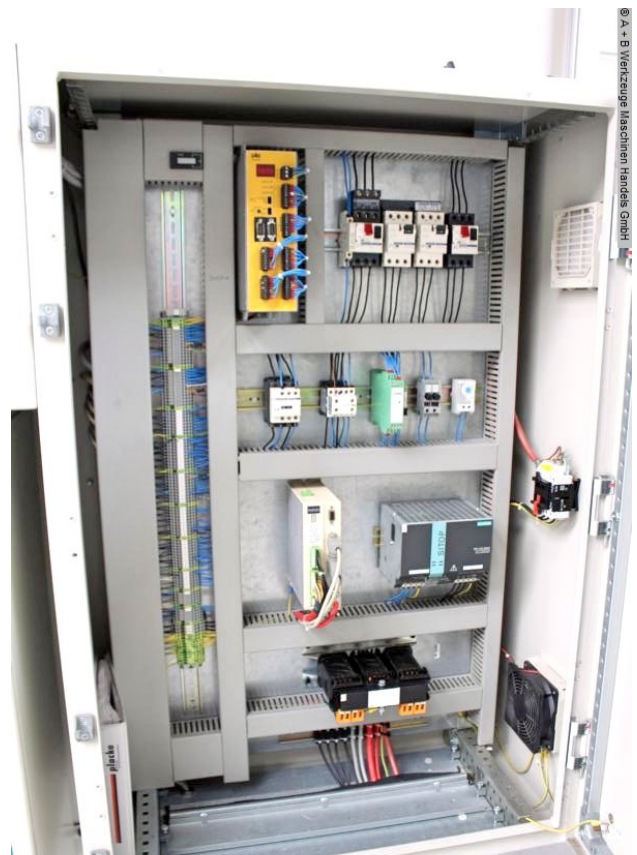
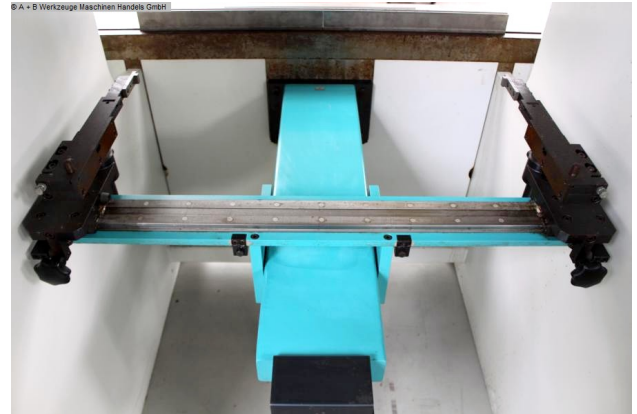
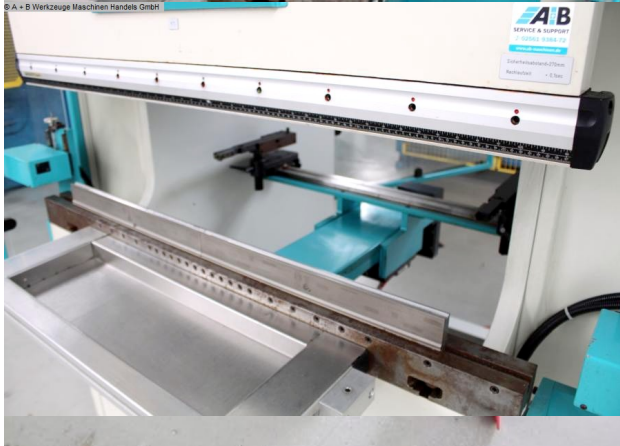
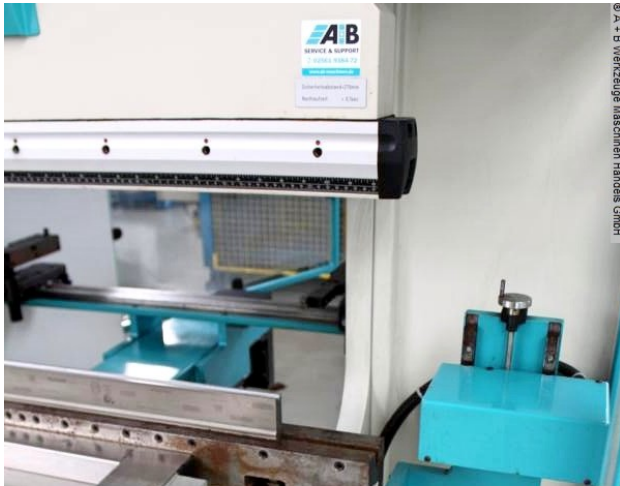
## Machine images





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Modell	<b>E0PB 2</b>	Spannung	<b>400</b> Volt
Typ	<b>50/1275</b>	Frequenz	<b>50</b> Hz
Baujahr	<b>2004</b>	Stromstärke	<b>12</b> A
Maschinen Nr.	<b>P 152</b>	Anschlußleistung	<b>6</b> kW
Presskraft	<b>500</b> kN	Betriebsdruck	<b>300</b> bar
Antriebsleistung	<b>4</b> kW	Eilgang ab	<b>225</b> mm/s
Ausladung	<b>250</b> mm	Arbeitsgang	<b>9,8</b> mm/s
Stoßelhub	<b>215</b> mm	Rückzug	<b>160</b> mm/s
Einbauhöhe	<b>512</b> mm		
Gewicht	<b>4,3</b> to		

Betriebsanleitung beachten !

