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## MEP - Vollautomat SHARK 332-1 NC 5.0 (1008-8174099)



Control type NC

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**Machine no.** 1008-8174099

Make MEP - Vollautomat

**Location** Ahaus

Electro-hydraulic fully automatic band saw, with additional:

- \* semi-automatic
- \* semi-automatic dynamic
- \* manual operation

## Description:

- Automatic cycle (cuts from 0 ° to 60 ° left)
- Semi-automatic, semi-automatic-dynamic and manual cycle
- Cuts from 45 ° right to 60 ° left
- Manual or semi-automatic dynamic cycle
- to make cuts without programming
- Numerically controlled band saw machines
- with the new, specially developed by MEP for automatic machines Windows ?CE? based control
- User interface with 7 ?touch screen display and mechanical buttons for the operational functions of the sawing machine, guarantees reliable peration, simple and intuitive, and real-time control of all cutting

parameters.

- Protective housing for the safety of the worker
- The control console on a swivel arm allows a comfortable and safe operation from any position
- Display and entry of alarm and error messages with the option of report the incidents that have occurred.
- Stepless regulation of the cutting speed from 15 to 100 m  $\!\!/$  min Frequency converter (inverter).
- The latest generation of hydraulic power packs, extremely powerful with little Power consumption.
- Material feed with stepper motor via ball screw, which on opposite ball bearing is mounted; Single stroke 600 mm repeatable to saw any length.
- Positioning of the saw head and movement of the feeder using the joystick.
- Automatic detection of the cutting start position
- Manually operated strap tension control with indication on the display by means of electronic converter
- Automatic monitoring of the cutting load through a directly on the Cylinder mounted servo valve
- The coolant pan (provided with 2 electric pumps for lubrication and Cooling of the saw band) is built into the underframe
- The chip drawer can be replaced by a motorized chip conveyor
- see special accessories
- Preparation for the installation of the OPTIONAL minimum quantity lubrication system together with the conventional standard lubrication with emulsion oil.
- Chip removal brush
- Bimetal saw band for solid and profile material
- Tools and instructions for use with a list of spare parts

## **Machine attributes**

cutting diameter: 300 mm

capacity 90 degrees: flat: 330 x 260 mm capacity 90 degrees: square: 260 x 260 mm

capacity 45 degrees: round: 260 mm

capacity 45 degrees: flat: 270 x 200 mm

capacity 60 degrees: round: 180 mm

capacity 60 degrees: flat: 170 x 170 mm height of material-table: 600 mm

Pitch min/max: 50.000 mm

vice: 335 mm Öffnung band speed: 15 - 100 m/min

automatic feeds: 600 mm

dimensions of saw-band: 3650 x 27 x 0,9 mm

total power requirement: 2,2 kW weight: 1.105 kg

range L-W-H: 3,3 x 2,83 x 2,23 m

## **Machine images**

