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Schweißtechnik
Lagereinrichtungen
Industriebedarf
Werksvertretungen
Gebrauchtmaschinen

JUTEC - Halbautomat MODELL 5000 (1008-9360575)



Control type
NC

Construction year
2007

Machine no.
1008-9360575

Make
JUTEC - Halbautomat

Location
Ahaus

** Good / well-maintained condition (!!)

Description / Area of application:

- Hydraulic piping / pipeline construction / plant engineering / metal construction / prototype construction
- Mandrel bending machine for pipes 6.0 - 50.0 mm
- Max. wall thickness 4.0 mm
- e.g. hydraulic piping .. max. 42.0 x 3.0 mm

Equipment:

- Electro-hydraulic mandrel tube bending machine (SEMI-AUTOMATIC)
- Including JUTEC NC-PLC control unit
- * Movable control panel
- * Data storage for up to 200 programs
- * For bending angle + length measurement and twist angle
- * Up to 30 bending sequences programmable for one pipe length
- * A database is available for monitoring springback values.

* Available for various materials

- Pipe length/usable length .. 3000 mm
- Clockwise bending direction
- With mechanical clamping device
- Automatically clamps during the bending process
- Standard cylinder
- Standard hydraulic components
- Movable machine (mobile base frame)
- Feed carriage including 4-jaw chuck
- Many JUTEC bending tools including mandrel bars
- 1x freely movable 3-position foot control
- Operating instructions (PDF)

** Bending segments:

- D 41 mm . R 123 mm
- D 35 mm . R 115 mm
- D 29 mm . R 60 mm
- D 23 mm . R 50 mm
- D 19 mm . R 40 mm
- D 13 mm . R 40 mm
- D 10 mm . R 40 mm

Machine attributes

| | |
|--------------------------------|-----------------------|
| tube diameter: | 6.0 - 50.0 mm |
| wall strength: | max. 4.0 mm ST |
| bending angle max. +/-: | 180 ° |
| bending radius min.: | 1.5 x D mm |
| bending radius max.: | 10.0 - 140 mm |
| Control: | JUTEC SPS |
| voltage: | 400 V |
| total power requirement: | 6.5 kW |
| weight of the machine ca.: | ca. 650 kg |
| dimensions of the machine ca.: | 3650 x 1000 x 1150 mm |

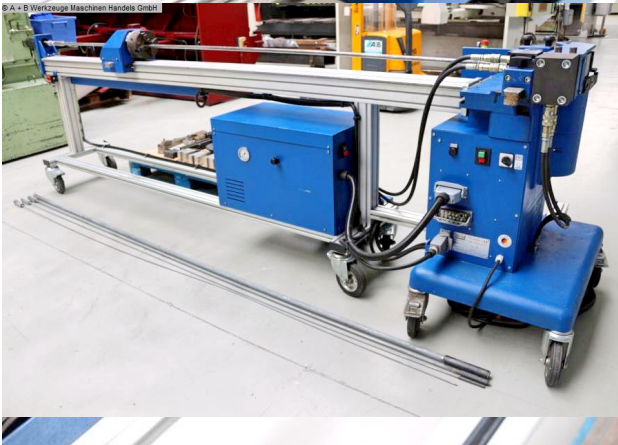
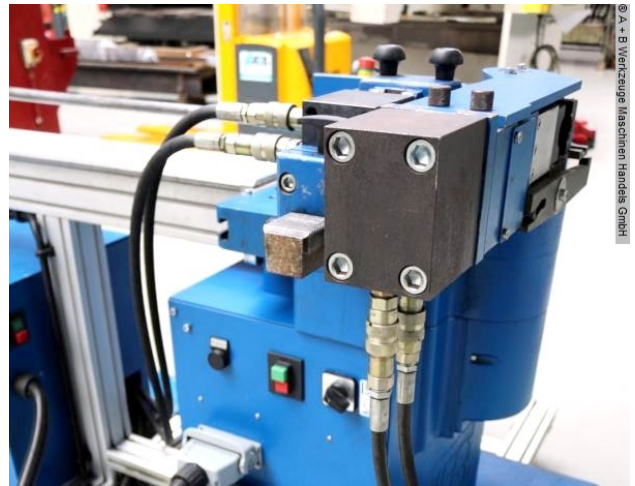
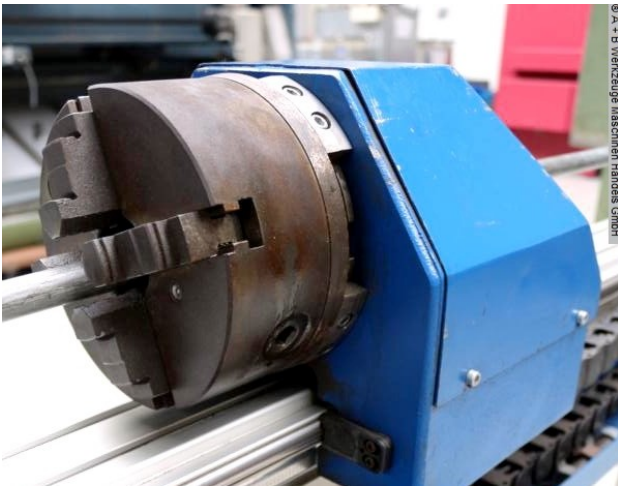
Machine images





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