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Schweißtechnik
Lagereinrichtungen
Industriebedarf
Werksvertretungen
Gebrauchtmaschinen

HACO ERMS 30-135 (1008-9308403)



Control type
CNC

Construction year
2007

Machine no.
1008-9308403

Make
HACO

Location
Ahaus

** Machine from a maintenance workshop
** good condition (!!)

- in checked condition - machine video -
<https://www.youtube.com/watch?v=-PSlfcCNk0I>

Equipment:

- CNC electro-hydraulic press brake
- HACO CNC control model "ATS 6000" graphic control
- * dust-proof 10" color graphic TFT screen
- * manual setting in the program: switching point fast-slow + TDC
- * retraction back stop
- * piece counter
- * material + tool library
- * bending work via immersion depth, angle or pressure
- * swiveling operation front left
- CNC electric depth adjustment (Y1+Y2 axis)
- CNC electro-motor back stop (X axis)
- * with 2x manually adjustable stop fingers (R+Z axis)

- * max. travel range .. 600 mm
- * max. travel speed .. 400 mm/sec
- * back stop programmable with an accuracy of 0.1 mm
- manual table crowning including analogue value display
- upper tool adapter, with Wedge camber (AMADA system)
- * split deer foot upper tool
- lower tool rail for AMADA system tools
- * new split 4V die (16/22/35/50 mm opening)
- rear + side protective device (swivel + sliding doors)
- 1x freely movable double foot switch
- machine + control operating instructions (PDF)

- * Special accessories included:
- new set of UKB 4V dies, split (V openings 16/22/35/50 mm)

Machine attributes

pressure:	135 t
chamfer length:	3100 mm
distance between columns:	2600 mm
column arm:	250 mm
back stop - adjustable:	600 mm
stroke of upper beam:	200 mm
daylight:	400 mm
table height:	915 mm
working feed:	10.0 mm/sec
return speed:	80.0 mm/sec
Control:	ATS 6000
total power requirement:	15.0 kW
weight of the machine ca.:	7800 kg

Machine images





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