

Rottweg 17 • D 48683 Ahaus Tel. (0 25 61) 93 84-0 Fax (0 25 61) 93 84 36 Internet: www.ab-maschinen.de E-Mail: info@ab-maschinen.de Schweißtechnik
Lagereinrichtungen
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## **GILDEMEISTER NEF 520 (1008-9207365)**



Control type CNC

Construction year 2000

**Machine no.** 1008-9207365

Make GILDEMEISTER

**Location**Ahaus

- \*\* from a maintenance workshop
- \*\* good condition (!!)

## Equipment:

- HEIDENHAIN CNC CYCLES control unit
- FORKHARDT 3-jaw chuck Ø 250 mm including clamping jaws
- 4-way tool holder with many inserts (!!)
- AC main drive with electromagnetic ZF gear
- cross slide with AC drives
- fixed steady rest
- front control panel including emergency stop button
- \* with handwheel for X and Z axis
- \* button for unlocking protective covers
- \* button for cycle start/stop
- \* button for setting the gear stage
- coolant system with movable tray
- tailstock with movable quill (handwheel)
- manually lockable chip protection cover at the front
- chip protection rear wall

- protective cover for chuck
- central lubrication
- machine vibration feet
- machine interior lighting
- original operating instructions

## **Machine attributes**

turning length: 1500 mm
turning diameter: 500 mm
turn - diameter over facing slide: 290 mm
spindle bore: 70.0 mm
cross movement: 260 mm

turning speeds: 10.0 - 3000 U/min

tail stock: MK 5

quill stroke: max. 180 mm spindle head: DIN 55027 GR 8

Number of working hours: 27.700 h total power requirement: 11.0 kW weight of the machine ca.: 3100 kg

range L-W-H: 3400 x 1953 x 1825 mm

## **Machine images**







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