



Rottweg 17 • D 48683 Ahaus  
Tel. (0 25 61) 93 84-0  
Fax (0 25 61) 93 84 36  
Internet: [www.ab-maschinen.de](http://www.ab-maschinen.de)  
E-Mail: [info@ab-maschinen.de](mailto:info@ab-maschinen.de)

Schweißtechnik  
Lagereinrichtungen  
Industriebedarf  
Werksvertretungen  
Gebrauchtmaschinen

## GASPARINI PBS 45/2000 FP (1008-9308356)



**Control type**  
CNC

**Construction year**  
2003

**Machine no.**  
1008-9308356

**Make**  
GASPARINI

**Location**  
Ahaus

\*\* good / well-maintained condition (!!)

- in checked condition - machine video -

<https://www.youtube.com/watch?v=f0IMBgZD1VU>

Furnishing:

- DELEM CNC control model DA 65
- \* Swivel control panel, front right
- \* 2D graphical programming & product display
- \* Tool & program library
- \* including new screen (installed 11/2023 .. 1.200 euros)
- CNC controlled axes: Y1 + Y2 / X / R axis
- CNC controlled back gauge (X axis)
- CNC controlled height adjustment from the back gauge (R axis)
- manual adjustment of the 2x stop fingers (Z axis)
- AMADA-SYSTEM A upper tool clamping, including upper wedge crowning
- AMADA SYSTEM A lower tool clamping
- FIESSLER motor-adjustable laser protection device at the front (AKAS 160 S)
- 1x freely movable foot switch

- 2x front support arms
- 1x set of AMADA-SYSTEM A bending tools
- Rear safety device (lockable door)
- Safety device on the side (pivoting doors)
- Control instructions (PDF) + machine circuit diagram

\* Machine link:

<https://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1008-9308356>

## Machine attributes

pressure:	45,0 t
chamfer lenght:	2050 mm
distance between columns:	1600 mm
column arm:	300 mm
stroke:	150 mm
dayligh:	395 mm
ajustment speed:	100 mm/sec
working feed:	1-10 mm/sec
return speed:	70,0 mm/sec
table width:	60,0 mm
table height:	905 mm
oil volume:	150 l
operating pressure:	340 bar
voltage:	400 V
total power requirement:	5,5 KW
weight of the machine ca.:	3500 kg
range L-W-H:	2900 x 2100 x 2420 mm

## Machine images





Rottweg 17 • D 48683 Ahaus  
 Tel. (0 25 61) 93 84-0  
 Fax (0 25 61) 93 84 36  
 Internet: www.ab-maschinen.de  
 E-Mail: info@ab-maschinen.de

Schweißtechnik  
 Lagereinrichtungen  
 Industriebedarf  
 Werksvertretungen  
 Gebrauchsmaschinen



© A + B Werkzeuge Maschinen Handels GmbH

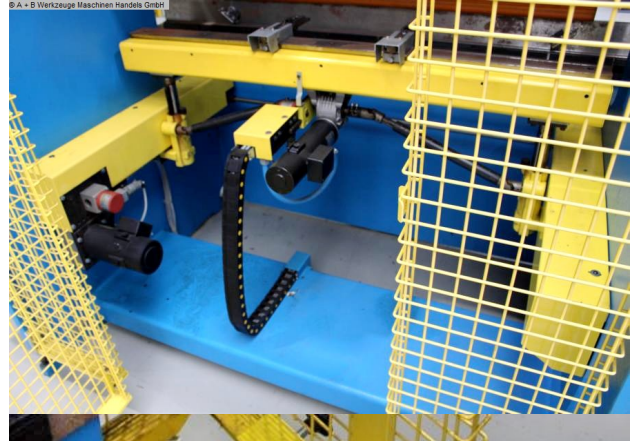


© A + B Werkzeuge Maschinen Handels GmbH

<b>FISSLER ELEKTRONIK</b>		Abkantpressenabsicherung Pressbrakes protection Protection pour presses plieuses		<b>AKAS</b> Sender transmitter émetteur	
Kastellstr. 9 D-73734 Esslingen Tel. +49 (0) 711 91 96 97 -16					
Typ / type / type	<b>AKAS 160 S</b>	Bj / year/ année	<b>2003</b>		
Nr. / no. / no.	<b>8708</b>	IP	<b>40</b>		
Verfahrenweg Positioning range Ecart ajustable	<b>160 mm</b>				
Reichweite range portée de travail	---	<b>Typ 4</b> EN 61496			
<b>FISSLER ELEKTRONIK</b>					



© A + B Werkzeuge Maschinen Handels GmbH



© A + B Werkzeuge Maschinen Handels GmbH



Rottweg 17 • D 48683 Ahaus  
Tel. (0 25 61) 93 84-0  
Fax (0 25 61) 93 84 36  
Internet: [www.ab-maschinen.de](http://www.ab-maschinen.de)  
E-Mail: [info@ab-maschinen.de](mailto:info@ab-maschinen.de)

Schweißtechnik  
Lagereinrichtungen  
Industriebedarf  
Werksvertretungen  
Gebrauchtmaschinen

