

Rottweg 17 • D 48683 Ahaus Tel. (0 25 61) 93 84-0 Fax (0 25 61) 93 84 36 Internet: www.ab-maschinen.de E-Mail: info@ab-maschinen.de Schweißtechnik
Lagereinrichtungen
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## FASTI 904-125/30 (1008-9308428)



Control type CNC

**Machine no.** 1008-9308428

Make FASTI

**Location**Ahaus

- \*\* From a maintenance workshop
- \*\* Good / well-maintained condition
- \*\* With only approx. 14.100 operating hours (!!)

## Equipment:

- CNC electro-hydraulic press brake
- DELEM CNC control model "DA 58"
- \* Swiveling control panel, front left
- \* 2D graphic programming & product display
- \* Tool & program library
- CNC-controlled axes:
- \* Y1+Y2 / X1+X2 / R1+R2 / Z1+Z2 / CNC crowning
- CNC electro-motorized backgauge (X axes)
- \* Stop system with 2x CNC-controlled gantries
- CNC electro-motorized height adjustment of the backgauge (R axes)
- CNC electro-motorized adjustment of the stop fingers (Z axes)
- Manual upper tool clamping
- Manual lower tool clamping
- Various split upper and lower tools

- 2x stable, movable Front support arms
- 1x freely movable 2-hand/foot control
- Side guard (swinging doors)
- Rear guard (swinging door)
- Original operating instructions + control unit
- Manufacturer's CE declaration

## **Machine attributes**

125 t pressure: chamfer lenght: 3050 mm distance between columns: 2550 mm ajustment speed: 90.0 mm/sec working feed: 10.0 mm/sec return speed: 75.0 mm/sec stroke: 140 mm dayligth: 375 mm column arm: 250 mm table width: 90.0 mm work height max.: ca. 950 mm Number of working hours: 14.100 h total power requirement: 13.5 kW weight: 8500 kg

range L-W-H: 3630 x 2300 x 2505 mm

## **Machine images**







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