



Rottweg 17 • D 48683 Ahaus
Tel. (0 25 61) 93 84-0
Fax (0 25 61) 93 84 36
Internet: www.ab-maschinen.de
E-Mail: info@ab-maschinen.de

Schweißtechnik
Lagereinrichtungen
Industriebedarf
Werksvertretungen
Gebrauchtmaschinen

FASTI 225-32/6.0 (1008-9355215)



Control type
CNC

Construction year
2001

Machine no.
1008-9355215

Make
FASTI

Location
Ahaus

Equipment:

- CNC bending machine with electro-hydraulic drive
- FASTI/DELEM CNC control, with external screen ("FM 200")
 - * graphical representation of the product
 - * product library
 - * tool library
 - * swiveling control unit, front right
- machine stand in welded steel construction
- 1x split upper tool/pointed rail
 - * including electro-hydraulic tool clamp
 - * split REHFUß upper tool .. height 180 mm
- 1x split bending rail .. width 30.0 mm, with manual clamping
- CNC electro-motor-controlled back stop
 - * with rear sheet support surface - with ball rollers
- CNC motor-driven lower beam adjustment
- manual crowning of the bending beam
- 1x freely movable double foot switch
- 1x freely movable foot switch
- 2x EMERGENCY STOP buttons

- original operating instructions + circuit diagram + control instructions

Machine attributes

sheet width:	3240 mm
plate thickness:	6.0 mm
thickness at "Niro-steel":	4.0 mm
stroke of upper beam:	350 mm
back stop - adjustable:	ca. 1250 mm
Control:	FM 200
bending angle max.:	150 °
work height max.:	925 mm
bending speed:	70.0 mm/sek
:	80.0 mm
:	80.0 mm
total power requirement:	9.0 kW
weight of the machine ca.:	7000 kg.
dimensions of the machine ca.:	5350 x 2600 x 2650 mm

Machine images





Rottweg 17 • D 48683 Ahaus
Tel. (0 25 61) 93 84-0
Fax (0 25 61) 93 84 36
Internet: www.ab-maschinen.de
E-Mail: info@ab-maschinen.de

Schweißtechnik
Lagereinrichtungen
Industriebedarf
Werkvertretungen
Gebrauchtmaschinen





Rottweg 17 • D 48683 Ahaus
Tel. (0 25 61) 93 84-0
Fax (0 25 61) 93 84 36
Internet: www.ab-maschinen.de
E-Mail: info@ab-maschinen.de

Schweißtechnik
Lagereinrichtungen
Industriebedarf
Werksvertretungen
Gebrauchtmaschinen

