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Schweißtechnik
Lagereinrichtungen
Industriebedarf
Werksvertretungen
Gebrauchtmaschinen

FACCIN ASI 2-514 (1008-9401285)



Control type
konventionell

Construction year
1997

Machine no.
1008-9401285

Make
FACCIN

Location
Ahaus

** very good / well-maintained condition (!!)

** Rollers in mint condition

The ASI model series from FACCIN guarantees superior bending performance thanks to the asymmetrical roller arrangement. The optimal sheet movement is guaranteed by the two driven central rollers. This solution is ideal for preventing the sheet from slipping and thus for optimally processing even thin sheets. The side roller is mounted in linear guides. This linear guide allows the side roller to move very close to the clamping point, which means that a bending quality similar to the more expensive four-roller round bending machines can be achieved. Bending small profiles is possible on the extended roller journals.

Equipment:

- electro-motorized 3-roller round bending machine
- * ??with asymmetrical roller arrangement
- separate control panel, with 2x digital displays
- with conical bending device
- * inclination of the side roller

* manually adjustable (lever for decoupling)

* Workpiece limitation for cones with 45° incline:

* max. working length: 60%

* max. bending performance: 50%

- hardened rollers SAE 1050 CK 45

- manual adjustment of the bottom roller

* by hand crank and analog position display

- manual folding bearing for removing closed pipes

- roller neck extension including profile rollers

- safety device

- connection cable + connection plug

* Special accessories included:

- electro-motorized CENTER support including boom

* electric height adjustment

* for bending large diameters

Machine attributes

sheet width:	2050 mm
plate thickness:	5.0 mm ST
pre-bending capacity:	4.0 mm ST
upper roll diameter:	150 mm
lower roll diameter:	150 mm
side roll diameter:	150 mm
work height max.:	ca. 875 mm
Control:	konv.
0:	400 V
total power requirement:	5.0 KW
weight:	1630 + 350 kg
range L-W-H:	3,8 x 1,6 x 3,35 (1,12) m

Machine images





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