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Schweißtechnik
Lagereinrichtungen
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ERMAK SPEED BEND PRO 3.135 (1008-9308399)



Control type
CNC

Construction year
2015

Machine no.
1008-9308399

Make
ERMAK

Location
Ahaus

** current new price approx. 95.000 euros

** special price on request

- in checked condition - machine video -

https://www.youtube.com/watch?v=g_DOt9CxcKg

HIGH-SPEED CNC hydraulic press brake with:

increased installation height

increased cylinder stroke

increased throat

WILA electro-hydraulic upper tool clamping system

Equipment:

- DELEM CNC control model DA-66T graphics/touchscreen

* 2D graphic touchscreen programming mode

- * 3D display in simulation and production
- * 17" color TFT screen with high resolution
- * Bending sequence calculation
- * Product programming and display in actual size
- * USB interface
- * swiveling touchscreen control unit, front left
- CNC controlled axes: Y1 - Y2 - X - R - Z1 and Z2, as well as CNC crowning
- CNC electro-motorized back stop (X axis)
- * Travel path: X-axis = 800 mm, on ball screws
- CNC electro-motor height adjustment of the rear stop (R axis)
- * Travel path: R axis = 250 mm
- CNC electrically movable stop fingers (Z1 + Z2 axis)
- Light barrier behind the machine
- BOSCH/HOERBIGER hydraulic components
- SIEMENS - electrical system
- FIESSLER AKAS laser protection device in front of the machine (motorized)
- 2x front support arms with SLIDING system (sliding bearing)
- 1x freely movable double foot control
- CE mark / declaration of conformity
- Operating instructions (PDF)

- * Special accessories included:
 - WILA electro-hydraulic upper tool clamping system
 - WILA CNC Power Pack - connection to the CNC control
 - FIESSLER electro-motor laser protection device (height adjustment)

Machine attributes

pressure:	135 t
chamfer length:	3100 mm
distance between columns:	2600 mm
column arm:	410 mm
ram stroke speed:	180 mm/sec
return speed:	190 mm/sec
work speed:	12.0 mm/min
work stroke:	375 mm
daylight:	650 mm
oil volume:	300 ltr.
table height:	900 mm
voltage:	400 Volt
total power requirement:	15.0 kW
weight:	9800 kg
range L-W-H:	4150 x 2150 x 2800 mm

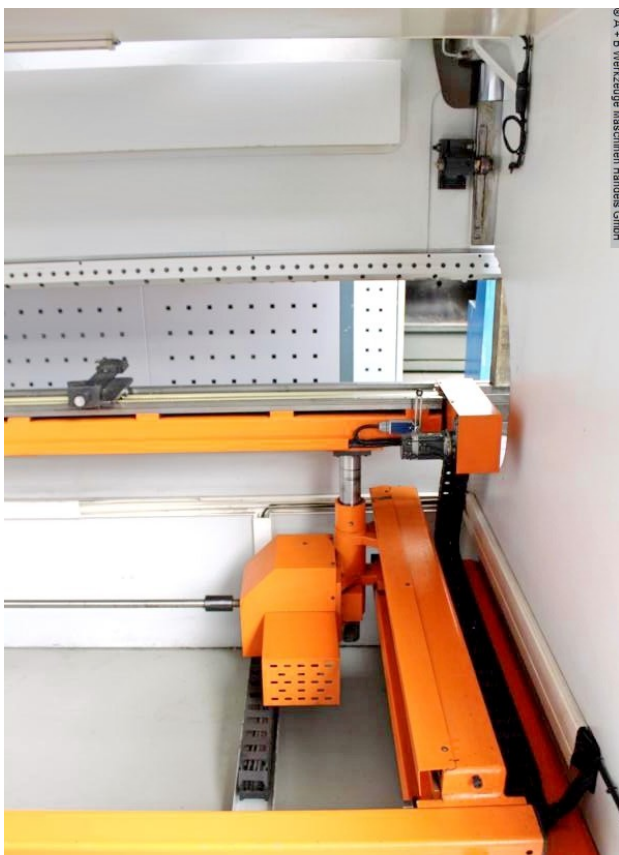
Machine images





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		ERMAK <small>CE</small>	
TYP.	SPEED-BEND PRO 3100X135		
BAUJAHR	2015		
MASCHINEN Nr.	19868-P6D5N6		
KAPAZITÄT	135	TON	<i>135</i>
GEWICHT	7850	Kg.	
SENKGESCHWINDIGKEIT	200	mm/s.	
NACHLAUFWEG	1500	mm.	
LEISTUNG	15	kW.	
SPANNUNG	380	V.	
IP	54		
BREITE	2050	mm.	
LÄNGE	1250	mm.	
HÖHE	2800	mm.	
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