



Rottweg 17 • D 48683 Ahaus  
Tel. (0 25 61) 93 84-0  
Fax (0 25 61) 93 84 36  
Internet: [www.ab-maschinen.de](http://www.ab-maschinen.de)  
E-Mail: [info@ab-maschinen.de](mailto:info@ab-maschinen.de)

Schweißtechnik  
Lagereinrichtungen  
Industriebedarf  
Werksvertretungen  
Gebrauchtmaschinen

## ERMAK SPEED BEND PRO 1270x60 (1008-9308433)



**Control type**  
CNC

**Construction year**  
2019

**Machine no.**  
1008-9308433

**Make**  
ERMAK

**Location**  
Ahaus

- \*\* current new price approx. 65.000 euros
- \*\* very rarely used!
- \*\* Special price on request

- in checked condition - machine video -  
<https://www.youtube.com/watch?v=KRifrqTgkVU>

-----  
SPEED BEND PRO CNC press brake:

- \* increased installation height
  - \* increased cylinder stroke
  - \* and increased bending beam speeds
- 

Equipment:

- CNC electro-hydraulic press brake
- DELEM CNC control model "DA-66T" graphics/touchscreen

- \* 2D graphic touchscreen programming mode
- \* 3D representation in simulation and production
- \* 17" color TFT screen with high resolution
- \* Bending sequence calculation
- \* Product programming and representation in actual size
- \* USB interface
- CNC controlled axes: Y1 - Y2 - X - R
- CNC electro-motorized back stop (X axis)
- \* on ball screws
- \* Travel path .. 500 mm
- \* Travel speed .. 500 mm/s
- \* with 2x manually adjustable stop fingers
- CNC electro-motor height adjustment (R axis)
- \* Travel path .. 250 mm
- \* Travel speed .. 350 mm/s
- AMADA/PROMECAM upper tool holder
- \* including clamping jaws with upper wedge camber
- \* 1x ROLLER split set 60° upper tool
- AMADA/PROMECAM lower tool holder
- \* including 1x die shoe "C 1050-R"
- \* 1x AMADA 1-V die 85°
- Safety device at the rear (door including safety switch)
- BOSCH/HOERBIGER hydraulic components
- SIEMENS electrical components
- FIESSLER AKAS laser protection device in front of the machine
- 2x front support arms with SLIDING system (HIWIN plain bearings)
- 1x freely movable double foot control
- CE mark / Declaration of conformity
- Operating instructions including circuit and hydraulic diagram

## Machine attributes

pressure:	60.0 t
chamfer lenght:	1270 mm
distance between columns:	1000 mm
column arm:	410 mm
ram stroke speed:	160 mm/sec
work speed:	10.0 mm/sec
return speed:	165 mm/sec
work stroke:	275 mm
daylighth:	530 mm
table height:	900 mm
table width:	90.0 mm
back stop - adjustable:	500 mm
control:	DA 66T
oil volume:	150 ltr.
voltage:	380 V
engine output:	7.5 kW
Weight:	4320 kg
range L-W-H:	2250 x 1960 x 2750 mm

## Machine images





Rottweg 17 • D 48683 Ahaus  
 Tel. (0 25 61) 93 84-0  
 Fax (0 25 61) 93 84 36  
 Internet: www.ab-maschinen.de  
 E-Mail: info@ab-maschinen.de

Schweißtechnik  
 Lagereinrichtungen  
 Industriebedarf  
 Werksvertretungen  
 Gebrauchsmaschinen



© A + B Werkzeuge Maschinen Handels GmbH



© A + B Werkzeuge Maschinen Handels GmbH



© A + B Werkzeuge Maschinen Handels GmbH



© A + B Werkzeuge Maschinen Handels GmbH



© A + B Werkzeuge Maschinen Handels GmbH

© A + B Werkzeuge Maschinen Handels GmbH



**ERMAKSAN** CE

MASCHINEN NAME	ABKANT PRESSE	
TYP.	SPEED-BEND PRO 1270X60	
BAUJAHR	2019	
MASCHINEN Nr.	00026883-ERH	
KAPAZITÄT	60	ton
GEWICHT	4320	kg.
SENKGESCHWINDIGKEIT	160	mm/s.
SICHERHEITSSABSTAND	1500	mm.
LEISTUNG	7,5	kW.
SPANNUNG	380	V.
IP	54	
BREITE	1650	mm.
LÄNGE	1750	mm.
HÖHE	2750	mm.

**ERMAKSAN MAKİNA SANAYİ VE TİC. A.Ş.**  
 Organize Sanayi Bölgesi Lacivert Cad. No:6 Nilüfer / BURSA / TÜRKİYE  
 Tel : (00 90 224) 294 75 00 Fax : (00 90 224) 294 75 44  
 web : www.ermaksan.com.tr e - mail : ermaksan@ermaksan.com.tr

ERM-043 Rev: 01