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Schweißtechnik  
Lagereinrichtungen  
Industriebedarf  
Werksvertretungen  
Gebrauchtmaschinen

## ERMAK POWER BEND PRO 20.60 (1008-8303217)



**Control type**  
CNC

**Machine no.**  
1008-8303217

**Make**  
ERMAK

**Location**  
Ahaus

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Press brake with special equipment

\* increased installation height

\* increased cylinder stroke

\* as well as increased bending beam speeds  
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Furnishing:

- DELEM CNC control model DA 53T (touchscreen)
- Motorized backgauge with R-axis, on recirculating ball spindles
- X = 800 mm R = 250 mm with 2 stop fingers
- controlled axes Y1 - Y2 - X - R - C (crowning)
- electr. Crowning controlled by CNC
- Upper deer foot tool with PS 135.85-R08, system "A" with quick-change clamp
- Additional crowning device in the tool holder of the upper tool
- 4V universal die block M 460 R with die shoe 60 mm holder

- BOSCH / HOERBIGER hydr. Components
- SIEMENS electrical system
- LEUZE light barrier behind the machine
- FIESSLER AKAS laser with FPSC protective device v.d. machine
- Swiveling control panel, mounted on the left
- 2x front support arms "sliding system", with T-slot and tilting cam
- 1x double foot control
- CE mark / declaration of conformity
- User manual: machine and control in German
- Safety manual: press brakes

## Machine attributes

pressure:	60.0 t
chamfer length:	2100 mm
distance between columns:	1700 mm
column arm:	410 mm
ram stroke speed:	160 mm/sec
work speed:	10.0 mm/sec
return speed:	165 mm/sec
work stroke:	275 mm
daylight:	530 mm
table height:	900 mm
table width:	90.0 mm
oil volume:	150 ltr.
voltage:	400 Volt
total power requirement:	7.5 kW
weight:	5640 kg
range L-W-H:	3250 x 1960 x 2750 mm

## Machine images





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