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Schweißtechnik
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ERMAK POWER BEND PRO 1270x60 S (1008-8303018)



Control type
CNC

Machine no.
1008-8303018

Make
ERMAK

Location
Ahaus

CNC press brake with special equipment

- * Version "ERGO" - knee room for the operator
 - * flexible articulated arm mount for the controller
 - * increased installation height
 - * increased cylinder stroke
 - * as well as increased bending beam speeds
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Furnishing:

- DELEM CNC control model DA-66T graphic/touch screen
- * 2D graphical programming
- * 17" TFT color screen with high resolution
- * Bending sequence calculation
- * Product programming and real size display
- * USB interface

- * intuitive, graphical entry of profiles
- * Automatic calculation of features: tool safety zones,
Press force, bending tolerance, crown setting, stretched
Length, embossing force, flattening, automatic rounding calculation
- * Radius programming
- * Graphic tool and product library
- * Collision monitoring
- * 3D visualization
- * 1GB memory
- Motorized backgauge with R-axis, on ball screws
- X = 800 mm R = 250 mm with 2 stop fingers
- controlled axes : Y1 - Y2 - X - R
- Deer foot upper tool with PS 135.85-R08, system "A" with quick-change clamp
- additional crowning device in the tool holder of the upper tool
- 4V universal die block M 460 R with die shoe 60 mm mount
- BOSCH/HOERBIGER hydr. components
- SIEMENS electrical system
- LEUZE light barrier behind the machine
- FIESSLER AKAS laser with FPSC protection device v.d. machine
- Swiveling control panel, mounted on the left
- Front, foldable sheet metal support
- Double foot control
- CE mark / declaration of conformity
- Operating manual: Machine and control in German
- Safety manual : press brakes

Machine attributes

pressure:	60.0 t
chamfer length:	1270 mm
distance between columns:	1000 mm
column arm:	410 mm
ram stroke speed:	160 mm/sec
work speed:	10.0 mm/sec
return speed:	165 mm/sec
work stroke:	275 mm
daylight:	530 mm
table height:	900 mm
table width:	90.0 mm
back stop - adjustable:	max. 800 mm
oil volume:	150 ltr.
voltage:	400 V
engine output:	7.5 kW
Weight:	4320 kg
range L-W-H:	2250 x 1960 x 2750 mm

Machine images





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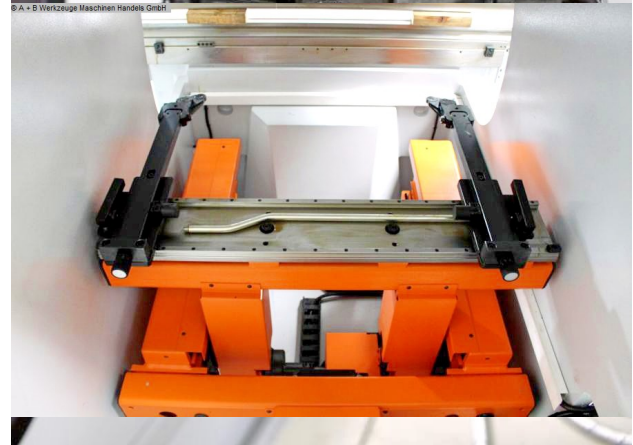
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