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Schweißtechnik
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ERMAK POWER BEND PRO 12.40 (1008-8308135)



Control type
CNC

Machine no.
1008-8308135

Make
ERMAK

Location
Ahaus

Press brake with special equipment

- * increased installation height
 - * increased cylinder stroke
 - * as well as increased bending beam speeds
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Furnishing:

- DELEM CNC control model DA 58T (TouchScreen)
- Motorized backgauge with R-axis, on recirculating ball spindles
- X = 800 mm R = 250 mm with 2 stop fingers
- controlled axes Y1 - Y2 - X - R - C (crowning)
- electr. Crowning controlled by CNC
- Upper deer foot tool with PS 135.85-R08, system "A" with quick-change clamp
- Additional crowning device in the tool holder of the upper tool
- 4V universal die block M 460 R with die shoe 60 mm holder

- BOSCH / HOERBIGER hydr. Components
- SIEMENS electrical system
- LEUZE light barrier behind the machine
- FIESSLER AKAS laser with FPSC protective device v.d. machine
- Swiveling control panel, mounted on the left
- 2x front support arms "sliding system", with T-slot and tilting cam
- 1x double foot control
- CE mark / declaration of conformity
- User manual: machine and control in German
- Safety manual: press brakes

Machine attributes

pressure:	40.0 t
chamfer lenght:	1270 mm
distance between columns:	1050 mm
column arm:	350 mm
daylighth:	387 mm
work stroke:	170 mm
table height:	850 mm
back stop - adjustable:	800 mm
adjustment speed:	230 mm/min
ajustment speed:	140 mm/sec
working feed:	10.0 mm/sec
return speed:	170 mm/sec
total power requirement:	5.5 kW
weight of the machine ca.:	3220 kg
dimensions of the machine ca.:	2150 x 1650 x 2300 mm

Machine images





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