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ERMAK POWER BEND PRO 12.40 (1008-8308135)



Control type CNC

Machine no. 1008-8308135

Make ERMAK

LocationAhaus

Press brake with special equipment

- * increased installation height
- * increased cylinder stroke
- * as well as increased bending beam speeds

Furnishing:

- DELEM CNC control model DA 58T (TouchScreen)
- Motorized backgauge with R-axis, on recirculating ball spindles
- X = 800 mm R = 250 mm with 2 stop fingers
- controlled axes Y1 Y2 X R C (crowning)
- electr. Crowning controlled by CNC
- Upper deer foot tool with PS 135.85-R08, system "A" with quick-change clamp
- Additional crowning device in the tool holder of the upper tool
- 4V universal die block M 460 R with die shoe 60 mm holder

- BOSCH / HOERBIGER hydr. Components
- SIEMENS electrical system
- LEUZE light barrier behind the machine
- FIESSLER AKAS laser with FPSC protective device v.d. machine
- Swiveling control panel, mounted on the left
- 2x front support arms "sliding system", with T-slot and tilting cam
- 1x double foot control
- CE mark / declaration of conformity
- User manual: machine and control in German
- Safety manual: press brakes

Machine attributes

pressure: 40.0 t chamfer lenght: 1270 mm distance between columns: 1050 mm column arm: 350 mm dayligth: 387 mm work stroke: 170 mm table height: 850 mm back stop - adjustable: 800 mm adjustment speed: 230 mm/min 140 mm/sec ajustment speed: working feed: 10.0 mm/sec return speed: 170 mm/sec 5.5 kW total power requirement: weight of the machine ca .: 3220 kg

dimensions of the machine ca.: 2150 x 1650 x 2300 mm

Machine images



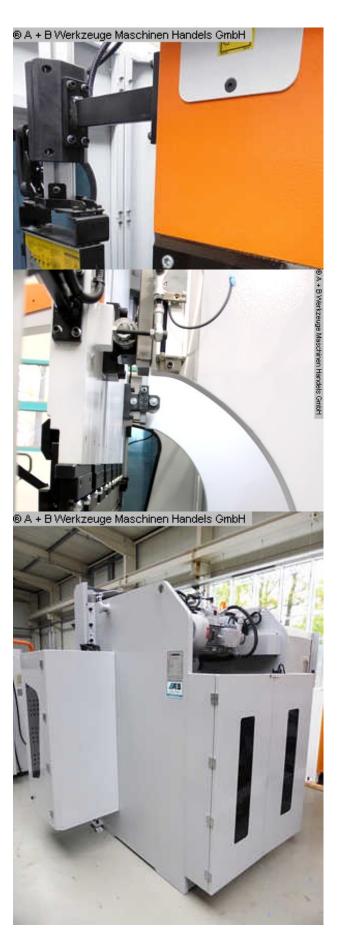




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