

Rottweg 17 • D 48683 Ahaus Tel. (0 25 61) 93 84-0 Fax (0 25 61) 93 84 36 Internet: www.ab-maschinen.de E-Mail: info@ab-maschinen.de Schweißtechnik
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## ERMAK POWER BEND FALCON 26.100 (1008-9308335)



Control type CNC

Construction year 2017

**Machine no.** 1008-9308335

Make ERMAK

**Location**Ahaus

- \*\* Current new price ~ 60.000 euros
- \*\* Special price on request
- \*\* from a maintenance workshop good condition
- \*\* with only approx. 1.990 operating hours (!!)
- in checked condition machine video https://www.youtube.com/watch?v=t9gPmzchB6Y

Press brake with special equipment

- \* increased installation height
- \* increased cylinder stroke
- \* as well as increased bending beam speeds

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## Furnishing:

- DELEM CNC control model DA-56 (ER 70)

- \* 2D graphical programming
- \* 10.4" TFT color screen with high resolution
- \* Bending sequence calculation
- \* USB interface
- Swiveling control panel, mounted on the left
- CNC motorized backgauge with R axis, on ball screws
- X = 800 mm R = 250 mm with 2 stop fingers
- CNC controlled axes Y1 Y2 X R C (crowning)
- CNC electric table crowning
- divided deer foot upper tool Rolleri 135.85.R08, "System A"
- with additional crowning of the upper wedge
- Divided universal die block Rolleri M 460 R, including die shoe
- BOSCH/HOERBIGER hydraulic components
- SIEMENS electrical system
- Safety device = light barrier behind the machine
- FIESSLER AKAS laser with FPSC protective device in front of the machine
- 2x front support arms "Sliding-System", with T-slot and cam
- 1x free-moving double foot control
- Operation manual machine + CNC controler

## **Machine attributes**

pressure: 100 t chamfer lenght: 2600 mm distance between columns: 2200 mm column arm: 410 mm ram stroke speed: 200 mm/sec return speed: 155 mm/sec work speed: 9.5 mm/sec work stroke: 275 mm dayligth: 530 mm table height: 900 mm table width: 90.0 mm oil volume: 150 ltr. Number of working hours: ca. 2.200 h 400 Volt voltage: total power requirement: 7.5 kW weight: 6850 kg

range L-W-H: 3250 x 1950 x 2700 mm

## **Machine images**







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