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Schweißtechnik  
Lagereinrichtungen  
Industriebedarf  
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## ERMAK POWER BEND FALCON 26.100 (1008-9308335)



**Control type**  
CNC

**Construction year**  
2017

**Machine no.**  
1008-9308335

**Make**  
ERMAK

**Location**  
stock costumer

- \*\* Current new price ~ 60.000 euros
- \*\* Special price on request
- \*\* from a maintenance workshop - good condition
- \*\* with only approx. 1.990 operating hours (!!)

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Press brake with special equipment

- \* increased installation height
  - \* increased cylinder stroke
  - \* as well as increased bending beam speeds
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Furnishing:

- DELEM CNC control model DA-56 (ER 70)
- \* 2D graphical programming
- \* 10.4" TFT color screen with high resolution
- \* Bending sequence calculation

\* USB interface

- Swiveling control panel, mounted on the left
- CNC motorized backgauge with R axis, on ball screws
- X = 800 mm R = 250 mm with 2 stop fingers
- CNC controlled axes Y1 - Y2 - X - R - C (crowning)
- CNC electric table crowning
- divided deer foot upper tool Rolleri 135.85.R08, "System A"
- with additional crowning of the upper wedge
- Divided universal die block Rolleri M 460 R, including die shoe
- BOSCH/HOERBIGER hydraulic components
- SIEMENS electrical system
- Safety device = light barrier behind the machine
- FIESSLER AKAS laser with FPSC protective device in front of the machine
- 2x front support arms "Sliding-System", with T-slot and cam
- 1x free-moving double foot control
- Operation manual machine + CNC controller

\* Machinelink :

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1008-9308335>

\* Machinevideo :

<https://www.youtube.com/watch?v=t9gPmzchB6Y>

## Machine attributes

pressure:	100 t
chamfer length:	2600 mm
distance between columns:	2200 mm
column arm:	410 mm
ram stroke speed:	200 mm/sec
return speed:	155 mm/sec
work speed:	9.5 mm/sec
work stroke:	275 mm
daylight:	530 mm
table height:	900 mm
table width:	90.0 mm
oil volume:	150 ltr.
Number of working hours:	ca. 2.200 h
voltage:	400 Volt
total power requirement:	7.5 kW
weight:	6850 kg
range L-W-H:	3250 x 1950 x 2700 mm

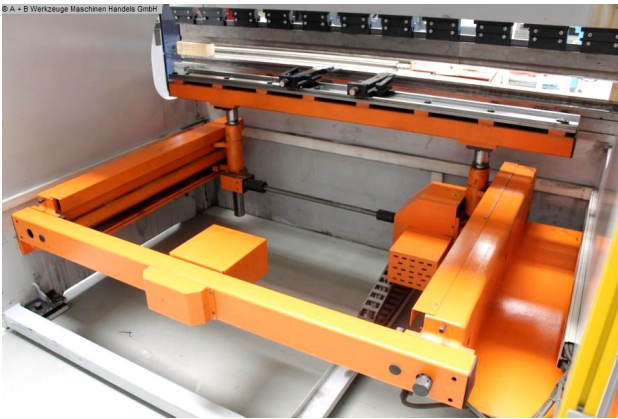
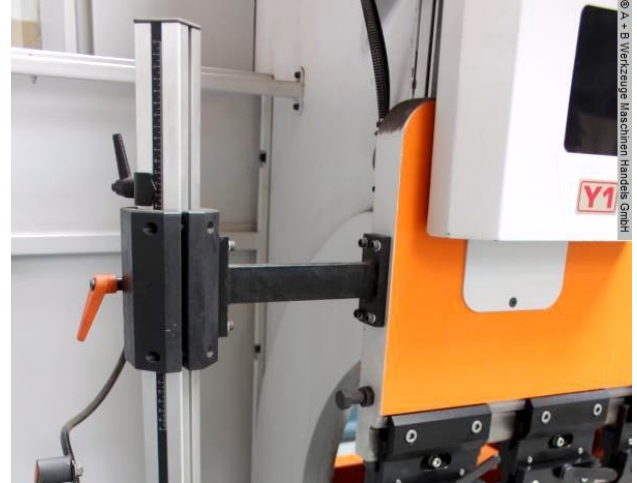
## Machine images





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