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Schweißtechnik  
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## ERMAK HGD 3100 x 13 (1008-9325355)



**Control type**  
NC

**Construction year**  
2005

**Machine no.**  
1008-9325355

**Make**  
ERMAK

**Location**  
Ahaus

\*\* New price ~ 55.000 euros

\*\* Special price on request

\*\* very well maintained condition (!!)

### Equipment:

- heavy / robust electro-hydraulic swing cut shears
- NC ELGO digital control unit, model P9521
- \* Back stop preselection - X axis
- electro-motoric back stop, travel = 1.000 mm (X axis)
- \* on ball screws
- \* automatically folds up at max. travel, for longer cuts
- 1x side stop with mm scale
- 2x front support arms with mm scale
- ball rollers in the front support table
- manual cutting gap adjustment, by hand lever (eccentric)
- foldable finger guard, with safety switch
- BOSCH / HOERBIGER hydraulic system
- SIEMENS electrical system
- rear sheet metal slides

- rear safety device (light barriers)
- 1x freely movable foot switch
- operating instructions (PDF)

## Machine attributes

sheet width:	3100 mm
plate thickness:	13.0 mm
thickness at "Niro-steel":	8.0 mm
down holder:	14.0 Stück
no. of strokes:	9.0 - 13 Hub/min
oil volume:	310 ltr.
cutting angle:	2.0 °
throat:	350 mm
table height:	900 mm
Control:	ELGO
total power requirement:	22.0 kW
weight of the machine ca.:	12200 kg
range L-W-H:	4100 x 2300 x 2235 mm

## Machine images





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<b>ERMAK</b> CE	
TYPE	H6D-3100X13
MODEL	2005
MACHINE Nr.	SN20050229
CAPACITY	13 mm.
CUTTING / Min.	13 pcs.
WEIGHT	11500 Kg.
MOTOR POWER	22 kW.
VOLTAGE	380 V.
IP	54
OIL CAPACITY	H 46 300 lt.
WIDTH	2150 mm.
LENGTH	3945 mm.
HEIGHT	2050 mm.

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