



Rottweg 17 • D 48683 Ahaus  
Tel. (0 25 61) 93 84-0  
Fax (0 25 61) 93 84 36  
Internet: [www.ab-maschinen.de](http://www.ab-maschinen.de)  
E-Mail: [info@ab-maschinen.de](mailto:info@ab-maschinen.de)

Schweißtechnik  
Lagereinrichtungen  
Industriebedarf  
Werksvertretungen  
Gebrauchtmaschinen

## EHT VARIOPRESS 225-30 (1008-9308379)



**Control type**  
CNC

**Construction year**  
1997

**Machine no.**  
1008-9308379

**Make**  
EHT

**Location**  
Ahaus

- in checked condition - machine video -

<https://www.youtube.com/watch?v=ebbbzSYMxKw>

Furnishing:

- electro-hydraulic CNC die bending/press brake
- CYBELEC CNC control "ModEva 12S", swiveling at the front right
- \* High-resolution graphic color screen 14 inches
- \* Representation as a line, area or volume drawing of the product
- \* Clear, concise menus in the operator's language
- \* Large tools and products library
- CNC-controlled back gauge adjustment (X-axis)
- \* Stop range X axis of bending line .. 5.0 - 1.000 mm
- \* Adjustment speed .. max. 250 mm/sec.
- CNC-controlled vertical adjustment of the stop fingers (R axis)
- \* Adjustment range of table surface .. 115 - 265 mm
- \* Adjustment speed .. max. 100 mm/sec.
- \* Adjustment via SERVO motors
- CNC-controlled adjustment of the stop fingers left-right (Z1+Z2 axis)

- \* Adjustment range Z1 .. 405 - 2565 mm
- \* Adjustment range Z2 .. 485 - 2645 mm
- \* Adjustment speed .. max. 1000 mm/sec.
- WILA CNC-controlled electric table crowning
- pneumatic EHT upper tool clamping
- manual lower tool clamping
- 1x freely movable 2 hand/foot control
- 2x front, movable support arms
- rear protective device (sliding protective grille)
- side protection device (pivoting protective grille)
- 1x set of EHT deer foot upper tool - split (3.000 mm)
- 1x set of EHT lower tools - split (3.000 mm)
- original operating instructions (machine + control)

## Machine attributes

pressure:	225 t
chamfer length:	3050 mm
distance between columns:	2550 mm
column arm:	300 mm
adjustment speed:	110 mm/sec
work speed:	9.0 mm/sec
return speed:	130 mm/sec
work stroke:	240 mm
daylight:	320 - 560 mm
table height:	1000 mm
table width:	200 mm
oil volume:	350 ltr.
operating pressure:	max. 296 bar
air pressure:	4.5 - 6.0 bar
voltage:	400 Volt
total power requirement:	18.5 kW
weight:	14900 kg
range L-W-H:	5180 x 2400 x 3100 mm

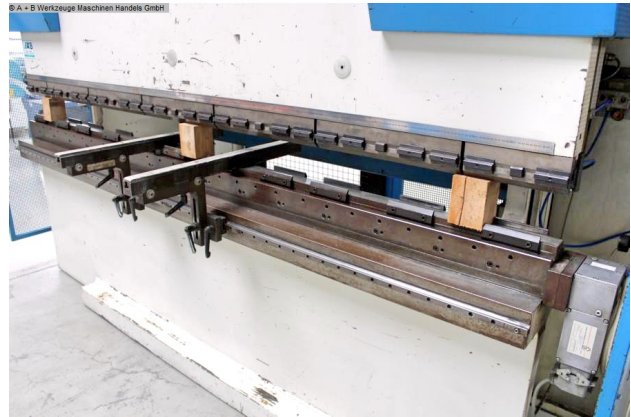
## Machine images





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**EHT**  
WERKZEUGMASCHINEN

EHT Werkzeugmaschinen GmbH  
Postfach/P.O.-Box/B.P. 1113  
D-79325 Teningen/Germany  
Emmendinger Str. 21  
D-79331 Teningen/Germany

Maschinentyp	VARIOPRESS 225-30		
Werks-Nr.	210924	Arbeitslänge	3050 mm
Baujahr	1997	Preßkraft	2250 kN
		Ölmenge	350 l
Stromart	3 ~	Frequenz	50 Hz
Betriebsspannung	400 V		
Steuerspannung	AC 230/DC 24 V		
Nennstrom	50 A		
Nennstrom der Hauptsicherung	80 A		
Leistung des Hauptmotors	18,5 kW		
Elektro-Schaltplan Nr.	111586		
Steuerungstyp	DK0908SE		