



Rottweg 17 • D 48683 Ahaus  
Tel. (0 25 61) 93 84-0  
Fax (0 25 61) 93 84 36  
Internet: www.ab-maschinen.de  
E-Mail: info@ab-maschinen.de

Schweißtechnik  
Lagereinrichtungen  
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## EHT TSS 4-31 (1008-9325371)



**Control type**  
NC

**Construction year**  
1985

**Machine no.**  
1008-9325371

**Make**  
EHT

**Location**  
Ahaus

\*\* from a maintenance workshop

### Equipment:

- electro-hydraulic sheet metal shear "swing cut"
- machine frame = all-steel welded construction
- ELGO NC control model P8511, control panel at the front left
  - \* for positioning the electro-motoric rear stop
  - \* target/actual position value input possible
  - \* adjustment by three-phase motor via toothed belt
- support table with ball rollers
  - \* there are recessed grips between the table plates
- front finger guard
- hydraulically acting sheet metal hold-down device
- 1x freely movable foot switch
- emergency stop button at the front
- movable scrap switch
- original operating instructions + circuit diagram

\*\* Special accessories included:

- EHT pneumatic sheet metal holding device for thin sheet metal cuts
- 1x EHT extra long side stop 3.000 mm with mm scale & support foot
- 1x EHT extra long support arm with 3.000 mm with scale & Support foot
- EHT additional support arms with mm scale

## Machine attributes

sheet width:	3100 mm
plate thickness:	4.0 mm
thickness at "Niro-steel":	2.5 mm
cutting angle adjustment:	1.0 °
back stop - adjustable:	10 - 1000 mm
adjustment speed:	180 mm/s
down holder:	21 Stück
strokes per minute:	18 - 31
oil volume:	160 L
Control:	ELGO P8511
column arm:	200 mm
distance between columns:	3050 mm
0:	max. 300 bar
voltage:	400 V
main drive:	9.0 kW
weight of the machine ca.:	4800 kg.
dimensions of the machine ca.:	3660 x 2070 x 2140 mm

## Machine images







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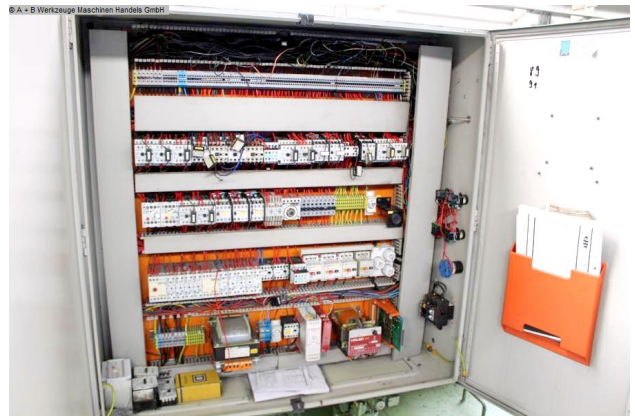
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