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Schweißtechnik  
Lagereinrichtungen  
Industriebedarf  
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Gebrauchtmaschinen

## EHT EASYPRESS 85-20 (1008-9308402)



**Control type**  
CNC

**Construction year**  
2000

**Machine no.**  
1008-9308402

**Make**  
EHT

**Location**  
Ahaus

\*\* with increased installation height / piston stroke  
\*\* well-maintained condition (!!)

- in checked condition - machine video -  
<https://www.youtube.com/watch?v=ikl6RNZWeiU>

Equipment:

- CNC electro-hydraulic press brake
- including CYBELEC CNC control
- \* swiveling control panel at the front right
- \* external screen
- CNC axis adjustment: Y1 - Y2 - X - R - Z1 - Z2 - I + CNC crowning
- CNC electro-motorized back stop (X axis)
- \* Travel range .. 5.0 - 1,000 mm
- \* Travel speed .. 250 mm/sec.
- CNC electro-motorized height adjustment of the back stop (R axis)
- \* Travel range .. 70 - 235 mm
- \* Travel speed .. 100 mm/sec.
- CNC electro-motoric adjustment of the stop fingers (Z axes)

- \* Travel range Z1 .. 405 - 1.565 mm
- \* Travel speed .. 1.000 mm/sec.
- \* Travel range Z2 .. 485 - 1.645 mm
- \* Travel speed .. 1.000 mm/sec.
- CNC electro-motoric table crowning
- CNC pneumatic die displacement (I axis)
- EHT pneumatic tool clamping - upper tool
- EHT manual tool clamping - lower tool
- \* Tool holder 90.0 mm + 13.0 mm possible
- 1x freely movable 2-hand/foot control
- 2x front, stable support arms including "sliding system"
- side protective device (swinging doors)
- rear protective device (swinging door)
- original operating instructions + circuit diagram etc.
  
- \* Special accessories included:
  - Oil cooler for use in continuous operation

## Machine attributes

pressure:	85.0 t
chamfer lenght:	2050 mm
distance between columns:	1650 mm
column arm:	400 mm
stroke:	240 mm
daylighth:	320 - 560 mm
ajustment speed:	150 mm/sec
working feed:	15.0 mm/sec
return speed:	150 mm/sec
back stop - adjustable:	5.0 - 1000 mm
table width:	110 mm
work height max.:	1050 mm
operating pressure:	max. 297 bar
compressed air:	4.5 - 6.0 bar
oil volume:	200 l
operating pressure:	340 bar
total power requirement:	7.5 kW
weight of the machine ca.:	5900 kg
range L-W-H:	4100 x 2100 x 2750 mm

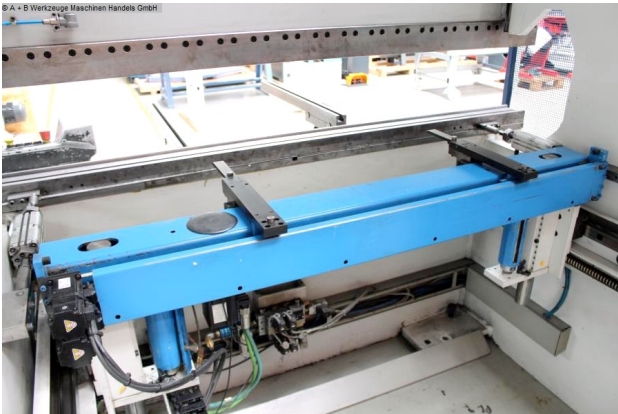
## Machine images





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<b>EHT</b> WERKZEUGMASCHINEN		<b>EHT Werkzeugmaschinen GmbH</b> Emmendinger Str. 21 D-79331 Teningen Germany Fon: +49(0)7641/4609-0	
Typ maszyny		Easypress 95 - 20	
Nr fabr.	211452	Dł. rob.	2050 mm
Rok prod.	2000	Siła nacisku	850 kN
		Ilość oleju	200 l
Rodz. napięcia	~	Częstotł. pr.	50 Hz
Napięcie robocze			400 V
Napięcie sterowania			DC24 V
Natężenie znam. prądu			22 A
Natężenie prądu / zab.			50 A
Moc silnika gł.			7,5 kW
Schemat elektr. nr			150.389
Sterowanie typ			DNC 1200 FS/B