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Schweißtechnik  
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## DURMA / METALLKRAFT HTBS-T 3100-60 (1008-9325322)



**Control type**  
CNC

**Construction year**  
2017

**Machine no.**  
1008-9325322

**Make**  
DURMA / METALLKRAFT

**Location**  
Ahaus

\*\* from a maintenance workshop (vehicle construction)

\*\* maintained condition (!!)

\*\* New price ~ 41.000 euros

\*\* Special price on request

### Furnishing:

- robust electro-hydraulic sheet metal shears
- CNC control unit D-Touch 7 control ("touchscreen")
- \* Anti-reflective, robust 7" color touch screen control panel
- \* easy positioning to the desired size
- \* Positioning accuracy 0.1 mm
- \* unlimited material definition in the material library
- \* Intuitive menu navigation
- \* Separate display for actual and target value
- \* Clearance function of the back gauge
- \* Cutting length control via adjustable stroke length
- \* Cutting counter

\* Automatic stop of the machine when the programmed cuts are reached

- CNC electric motor adjustable back gauge

\* Travel distance max. 1,000 mm

\* Backgauge adjustment via ball screws and linear guides

- constant, low cutting angle for optimal cutting results

- heavy steel construction in welded construction

- Ergonomically positioned and clear control panel

- Hold-down device arranged close to the cutting edge

- split, fold-up finger protection 1000 mm

- Self-regulating hold-down pressure

- manual cutting gap adjustment via adjustment lever

\* with central adjustment lever on the right side of the stand

- Light barrier for the backgauge area

- 1x side stop .. L = 1500 mm

- 2x support arms.. L = 1000 mm each

- wide sheet metal supports with ball rollers

- mobile foot switch with emergency stop function

- high-quality and regrindable knives

- Hydraulic components MANNESMANN REXROTH or BOSCH

- Electrics SIEMENS or TELEMECANQUE

- Operation manual

\* Machine link:

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1008-9325322>

## Machine attributes

sheet width:	3100 mm
plate thickness:	6.0 mm
thickness at "Niro-steel":	4.0 mm
cutting angle:	2,0 °
no. of strokes:	15 Hub/min
back stop - adjustable:	max. 1000 mm
down holder:	14 Stück
work height max.:	865 mm
Column width:	3515 mm
throat:	50.0 mm
Control:	D-Touch 7
oil volume:	200 l
voltage:	400 V
engine output:	15.0 kW
weight:	7.650 kg
range L-W-H:	4110 x 2200 x 2100 mm

## Machine images





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