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Schweißtechnik
Lagereinrichtungen
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DURMA DHGM 4006 (1008-9325352)



Control type
NC

Construction year
2003

Machine no.
1008-9325352

Make
DURMA

Location
Ahaus

- ** from a maintenance workshop (!!)
- ** current new price ~ 65.000 euros
- ** Special price on request

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- * electro-hydraulic swing cutting shears
 - * with DURMA ENC 100M NC control
 - * manual cutting gap adjustment (eccentric adjustment)
-

Furnishing:

- NC electro-hydraulic swing cutting shear
- with DURMA ENC 100M control, swiveling operation at the front left
- * Backgauge preselection - X axis
- * Number of pieces
- * Cutting length limitation
- * swiveling operation, left front
- electro-motorized back gauge, travel = 1.000 mm (X axis)
- * on ball screws

* Travel speed 200 mm/sec.

- manual cutting gap adjustment, via eccentric adjustment
- hydraulic hold-down devices
- 1x stable side stop with mm scale
- Ball rollers in the front support table
- hinged finger protection, with safety switch
- 1x freely movable foot switch
- Operation manual

* Special accessories included:

- pneumatic sheet metal holding device for thin sheet metal cuts
- Replacement scissor blades for DHGM guillotine shears

* Machine link:

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1008-9325352>

Machine attributes

sheet width:	4100 mm
plate thickness:	6.0 mm
thickness at "Niro-steel":	4.0 mm
distance between columns:	4120 mm
down holder:	20 Stück
oil volume:	230 ltr.
cutting angle:	1°30
no. of strokes:	12 Hub/min
control:	ENC 100M
table width:	580 mm
throat:	50.0 mm
total power requirement:	15.0 KW
weight:	10250 kg
range L-W-H:	5110 x 2200 x 2100 mm

Machine images





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TYPE		DH3M 4005	
MANUFACTURING YEAR BAUJAHR ANNO DI COSTRUZIONE ROK VYROBY ROK PRODUKCI TILLVÆRKNINGSÅR	- AÑO DE FABRICACION - ANNEE FABRICATION - VALMISTUSUOSI - BYGGÅR - BOUWJAAR	2003	
MACHINE NO MASCH - NR MATRICOLA VYRONBI ČÍSLO NUMER MASZYNY SERIENUMMER	- N°DE SERIE - N°DE SERIE - VALMISTUSUMERO - MASKINNR - SERIE - NUMMER	6077032689	
CAPACITY KAPAZITAT CAPACITA' KAPACITA NACISK KAPACITET	- CAPACIDAD - CAPACITE - TEHO - KAPASITET - CAPACITEIT	3	
STROKE HUB CORSA ZDVH SKOK SKOK	- CARRERA - COURSE - ISKUNRTUUS - SLAG - SLAG	120	mm
STROKE IN A MINUTE HUBZAHL PRO MIN. COŁPI AL MINUTO POČET ZDVHU ZA MIN. CYKLE NA MINUTE SLAG / MINUT	- GOLPES POR MINUTO - COUPS PAR MINUTE - ISKUNTUUS - SLAGANTALL PR. MIN - AANTAL SLAGEN / MIN	12	1/min
LUBRICANT CAPACITY ÖLTANK KAPAZITAT CAPACITA' SERBATOIO OLEJAVA NAPLŃ POJEMNOŚĆ ZBIORNIKA OLJETANKENS RYM	- CAPACIDAD DEL LUBRICANTE - CAPACITE RESERVOIR - ÖLJÄMÄÄRÄ - KAPACITET OLJETANK - TANK INHOUD	280	lt
TOP TOOL WEIGHT GEWICHT OBERWERKZEUG PESO UTENSILE SUPERIORE HMOTNOST H NASTROJE CIEŻAR NARZ. GÓRNEGO OVERVERKTYGETS VIKT	- PESO DEL PUNZON - POIDS DU PONSON - YLÄTYÖKALUN PAINO - VEKT OVERVERKTOEY - GEWICHT BOVENSTEMPEL	-	Kg
BOTTOM TOOL WEIGHT GEWICHT UNTERWERKZEUG PESO UTENSILE INFERIORE HMOTNOST S NASTROJE CIEŻAR NARZ. DOLNEGO UNDERVERKTYGETS VIKT	- PESO DE LA MATRIZ - POIDS DE LA MATRICE - ALATYÖKALUN PAINO - VEKT UNDERVERKTOEY - GEWICHT MATRIS	-	Kg
WIDTH BREITE LARGHEZZA ŠÍRKA SZEROKOŚĆ OJUP	- ANCHO - LARGEUR - LEVEYS - BREDE - BREEDTE	3650	mm
LENGTH LUNGE LUNGHEZZA DĚLKA DŁUGOŚĆ KÄNGD	- LARGO - LONGUEUR - PITUUS - LENGDE - LENGTE	5000	mm
HEIGHT HÖHE ALTEZZA VÝŠKA WYSOKOŚĆ HOJD	- ALTO - HAUTEUR - KORKEUS - HOEYDE - HOOGTE	2050	mm
WEIGHT GEWICHT PESO HMOTNOST CIEŻAR MÄSKINVIKT	- PESO - POIDS - PAINO - VEKT - GEWICHT	10250	Kg
DURMAZLAR MAKİNA SANAYİ ve TİCARET A.Ş. Organize Sanayi Bölgesi 75. Yıl Bulvarı BURSA / TÜRKİYE Tel : (0 224) 241 80 00 pbx. Fax : (0 224) 242 75 80			
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