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Schweißtechnik
Lagereinrichtungen
Industriebedarf
Werksvertretungen
Gebrauchtmaschinen

DURMA AD-R 30.175 (1008-9308427)



Control type
CNC

Construction year
2013

Machine no.
1008-9308427

Make
DURMA

Location
Ahaus

** good condition (!!)

** current new price approx. 85.000 euros

** special price on request

- in checked condition - machine video -

https://www.youtube.com/watch?v=ro3z_gjfDLU

Equipment:

- electro-hydraulic CNC press brake
- two synchronized cylinders with "HIGH PERFORMANCE" hydraulic components
- with CYBELEC CNC control - "DNC 880S"
- * 2D graphic display for display and multiple simulation
- * graphic 2D programming
- * easy handling
- * automatic bending sequence calculation and collision detection
- * large product and tool library
- * automatic tonnage calculation (pressure)
- swiveling operation, front right
- CNC controlled axes: Y1 + Y2 + X + R + CNC crowning

- upper beam with solid, self-lubricating four-way guide
- CNC electro-motorized back stop (X axis)
 - * with 2x manual adjustable stop finger
 - * Adjustment range up to max. 650 mm
- CNC electro-motor height adjustment of the rear stop (R axis)
 - * Adjustment range up to max. 250 mm
- CNC electro-motor table camber
- AMADA/PROMECAM upper tool clamp
 - * incl. split upper tool set
- AMADA/PROMECAM lower tool holder, incl. die shoe
 - * incl. split 1-V die (V=20 mm)
- FIESSLER LASER safety device at the front
- 2x front, movable support arms ("Sliding" system)
- side safety device (swinging doors)
- rear safety device (swinging door)
- 1x freely movable foot switch
- large hydraulic oil tank to keep the operating temperature low
- original operating instructions

Machine attributes

pressure:	175 t
chamfer length:	3050 mm
distance between columns:	2600 mm
column arm:	410 mm
adjustment speed:	120 mm/sec
working feed:	10.0 mm/sec
return speed:	100 mm/sec
stroke:	265 mm
daylight:	530 mm
table height:	900 mm
oil volume:	200 ltr.
control:	DNC 880 S
total power requirement:	18.5 kW
weight of the machine ca.:	11250 kg.
range L-W-H:	4570 x 2360 x 2900 mm

Machine images





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hesse+co blechPower maschinen und werkzeuge		CE
TYPE	AD-R 30175	
MANUFACTURING YEAR BAUJAHR ANNEE FABRICATION		
MACHINE NO MASCH - NR N° DE SERIE	7333137891	
CAPACITY KAPAZITÄT CAPACITE	3050X175 TON	
STROKE HUB COURSE	265	mm
STROKE IN A MINUTE HUBZAHL PRO MIN COURSE PAR MINUTE		1/min
LUBRICANT CAPACITY ÖLTANK KAPAZITÄT CAPACITE RESERVOIR	250	lt
TOP TOOL WEIGHT GEWICHT OBERWERKZEUG POIDS OUTIL SUP.	11	Kg
BOTTOM TOOL WEIGHT GEWICHT UNTERWERKZEUG POIDS OUTIL INF.	16	Kg
WIDTH BREITE LARGEUR	2540	mm
LENGTH LÄNGE LONGUEUR	4070	mm
HEIGHT HÖHE HAUTEUR	2720	mm
WEIGHT GEWICHT POIDS	11300	Kg
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