



Rottweg 17 • D 48683 Ahaus
Tel. (0 25 61) 93 84-0
Fax (0 25 61) 93 84 36
Internet: www.ab-maschinen.de
E-Mail: info@ab-maschinen.de

Schweißtechnik
Lagereinrichtungen
Industriebedarf
Werksvertretungen
Gebrauchtmaschinen

DONAU DR 40 Z (1008-9111001)



Control type
konventionell

Construction year
1990

Machine no.
1008-9111001

Make
DONAU

Location
Ahaus

** well-maintained condition

** current new price approx. 60.000 euros

** with lots of special accessories (!!)

** special price on request

Equipment:

- electro-hydraulic, robust high-speed radial drilling machine
- compact design with hydraulic quick clamping
- 3x speed ranges (56.0 - 2.800 rpm)
- electro-motor height adjustment
- pole-changing drive motor
- R/L running of the work spindle
- manual & automatic spindle feed
- * feed rows: 0.075/0.15/0.30/0.45/0.60 mm/rev
- large work table with 5x T-slots (distance 125 mm/width 18.0 mm)
- thread cutting device
- coolant device in the machine base
- EMERGENCY OFF button at the front
- adjustable machine light (230V)

- 1x heavy RÖHM machine vice
- 1x quick-change tool holder with a large number of inserts
- Central lubrication
- T-slots = Can be clamped at the back of the machine
- Original operating instructions + machine card

Other technical data:

- Distance... spindle center - column:
* min. 305 mm / max. 1.305 mm
- Distance... spindle nose - base plate:
* min. 1.150 mm / max. 1.600 mm

Machine attributes

bore capacity in steel (diameter):	40.0 mm
bore capacity in cast iron:	50.0 mm
thread:	M 33 St 60
thread:	M 45 GG 22
turning speeds steps:	18 Stufen
quill stroke:	200 mm
bore spindles - Morse Taper:	4 MK
arm length:	1207 mm
feed range:	0.075 - 0.60 mm/U
feed steps:	5 Stufen
turning speeds:	56 - 2800 U/min
column diameter:	195 mm
work table::	H = 800 mm
boring spindle:	Ø 55.0 mm
revolutions per minute:	1410 / 2840 U/min
surface area:	1200 x 750 mm
total power requirement:	2,0/3,0 kW
weight of the machine ca.:	1480 kg
range L-W-H:	2450 x 2450 x 2800 mm

Machine images





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WERKZEUGMASCHINEN

GmbH

7907 Langenau / Württ.

Typ DR 40 Z

No.

1173-2

Made in West-Germany