



Rottweg 17 • D 48683 Ahaus  
Tel. (0 25 61) 93 84-0  
Fax (0 25 61) 93 84 36  
Internet: [www.ab-maschinen.de](http://www.ab-maschinen.de)  
E-Mail: [info@ab-maschinen.de](mailto:info@ab-maschinen.de)

Schweißtechnik  
Lagereinrichtungen  
Industriebedarf  
Werksvertretungen  
Gebrauchtmaschinen

## BERNARDO GHD 28 SV (1008-8101006)



**Control type**  
konventionell

**Machine no.**  
1008-8101006

**Make**  
BERNARDO

**Location**  
Ahaus

### Description:

- Standard with automatic quill feed (0.04 - 0.3 mm / rev)
- Helical gear for optimal power transmission
- High efficiency and smooth running thanks to helical gears
- in combination steel against reinforced fiber material
- Automatic quill feed
- is deactivated when the set drilling depth is reached
- Direction of rotation switch for clockwise and counterclockwise rotation for thread cutting
- Stable and polished steel column, designed for heavy use
- Quality ball bearings ensure high concentricity
- 8 switchable speeds through powerful 2-stage drive motor
- Adjustable drilling depth stop with mm scale

### Scope of delivery:

- Keyless chuck 1 - 16 mm / B 16
- Drill chuck arbor MK 3 / B 16
- Reducing sleeve MT 3/2, MT 3/1
- Automatic tool ejector

- Right-left rotation device
- Height-adjustable protective cover

## Machine attributes

bore capacity in steel (diameter):	28,0 mm
throat:	320 mm
bore stroke:	150 mm
morse taper:	3 MK
table::	500 x 350 mm
turning speeds:	75 - 3010 U/min
total power requirement:	1,35 / 1,7 kW
weight:	290 kg
range L-W-H:	600 x 700 x 1900 mm

## Machine images

© A + B Werkzeuge Maschinen Handels GmbH



© A + B Werkzeuge Maschinen Handels GmbH





Rottweg 17 • D 48683 Ahaus  
Tel. (0 25 61) 93 84-0  
Fax (0 25 61) 93 84 36  
Internet: [www.ab-maschinen.de](http://www.ab-maschinen.de)  
E-Mail: [info@ab-maschinen.de](mailto:info@ab-maschinen.de)

Schweißtechnik  
Lagereinrichtungen  
Industriebedarf  
Werkvertretungen  
Gebrauchsmaschinen

© A + B Werkzeuge Maschinen Handels GmbH



© A + B Werkzeuge Maschinen Handels GmbH

