



Rottweg 17 • D 48683 Ahaus  
Tel. (0 25 61) 93 84-0  
Fax (0 25 61) 93 84 36  
Internet: [www.ab-maschinen.de](http://www.ab-maschinen.de)  
E-Mail: [info@ab-maschinen.de](mailto:info@ab-maschinen.de)

Schweißtechnik  
Lagereinrichtungen  
Industriebedarf  
Werksvertretungen  
Gebrauchtmaschinen

## BERNARDO GB 35 Vario (1008-8100264)

© A + B Werkzeuge Maschinen Handels GmbH



**Control type**  
konventionell

**Machine no.**  
1008-8100264

**Make**  
BERNARDO

**Location**  
Ahaus

### Furnishing:

- Infinitely variable speed, ideal for
- Set the desired cutting speed.
- Automatic tool ejector and thread cutting device as standard
- Electromechanical drilling feed, adjustable from 0.1 - 0.3 mm / rev
- Solid gray cast iron table with rotating and swiveling support surface
- T-slots in the machine base enable high workpieces to be clamped
- Guaranteed concentricity 0.02 mm, measured in the quill
- Hardened and ground gears ensure smooth running
- Adjustable drilling depth stop with an easily readable scale

### Scope of delivery:

- Key chuck 1 - 13 mm / B 16
- Drill chuck arbor MK 4 / B 16
- Reducing sleeve MT 4/3, MT 4/2
- coolant device
- Thread cutting device
- Electromagnetic spindle feed
- Automatic tool ejector

- LED machine light
- First filling with Shell Tellus 46
- Digital speed display
- Height-adjustable protective cover

## Machine attributes

bore capacity in steel (diameter):	35,0 mm
bore capacity in cast iron:	40,0 mm
threading:	M 24 in Stahl
throat:	320 mm
morse taper:	4 MK
bore stroke:	160 mm
turning speeds:	65 - 3250 U/min
table::	500 x 420 mm
throat:	320 mm
weight:	375 kg
range L-W-H:	600 x 870 x 2.170 mm

## Machine images

© A + B Werkzeuge Maschinen Handels GmbH



© A + B Werkzeuge Maschinen Handels GmbH





Rottweg 17 • D 48683 Ahaus  
 Tel. (0 25 61) 93 84-0  
 Fax (0 25 61) 93 84 36  
 Internet: [www.ab-maschinen.de](http://www.ab-maschinen.de)  
 E-Mail: [info@ab-maschinen.de](mailto:info@ab-maschinen.de)

Schweißtechnik  
 Lagereinrichtungen  
 Industriebedarf  
 Werksvertretungen  
 Gebrauchtmachines

© A + B Werkzeuge Maschinen Handels GmbH



© A + B Werkzeuge Maschinen Handels GmbH

© A + B Werkzeuge Maschinen Handels GmbH



© A + B Werkzeuge Maschinen Handels GmbH



© A + B Werkzeuge Maschinen Handels GmbH



© A + B Werkzeuge Maschinen Handels GmbH