

Rottweg 17 • D 48683 Ahaus Tel. (0 25 61) 93 84-0 Fax (0 25 61) 93 84 36 Internet: www.ab-maschinen.de E-Mail: info@ab-maschinen.de Schweißtechnik
Lagereinrichtungen
Industriebedarf
Werksvertretungen
Gebrauchtmaschinen

# BERG & SCHMID - Vollautomat GBS 305 VA-I CNC (1008-8174061)



Control type CNC

**Machine no.** 1008-8174061

Make
BERG & SCHMID - Vollautomat

**Location** Ahaus

#### Furnishing:

- miter left 45 ° automatic operation
- miter left 60 ° semi-automatic operation (cuts without programming)
- Material height sensor (automatic cut start detection)
- Frame and gear from a single source
- very quiet cut and very low vibration
- Chip tray can be removed (disinfection)
- Shockproof and ergonomic control panel with oil-proof EPDM cover
- Easy access to the saw, material and feed unit
- Foldable safety cover
- Fine adjustment of the feed rate
- semi-automatic cut

#### BERG SCHMID CNC control:

- Possibility to enter various parameters such as number of pieces and material length, automatic calculation of the cutting channel
- for 10 different sawing programs, with 99 sub-programs

- for different lengths and quantities
   e.g. 1x cutting program with various cut lengths
- Incremental feed with automatic length compensation
- Adjustable for cut lengths from 2 mm to 9,999 mm, remaining piece length 170 mm
- Single stroke feed slide 500 mm

Info from the manufacturer:
When installing this saw in the network with
Residual current circuit breaker (FI) should
this universal current sensitive and not below 300 mA
be executed.

### **Machine attributes**

cutting diameter: 305 mm

capacity 90 degrees: flat: 350 x 200 mm

capacity 90 degrees: square: 260 mm

capacity 45 degrees: flat: 230 x 200 mm

capacity 45 degrees: round: 250 mm

capacity 45 degrees: square: 230 mm capacity 60 degrees: flat: 170 x 100 mm

capacity 60 degrees: square: 155 mm

capacity 60 degrees: round: 175 mm

turning speed range:: 18 ? 110 m/min

dimensions of saw-band: 3.375 x 27 x 0,90 mm

work height max.: 880 mm total power requirement: 1,5 / 1,8 kW

1,0 / 1,0 1

weight of the machine ca.: 840 kg

dimensions of the machine ca.: 1.900 x 1.850 x 2000 mm

## **Machine images**







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