



Rottweg 17 • D 48683 Ahaus
Tel. (0 25 61) 93 84-0
Fax (0 25 61) 93 84 36
Internet: www.ab-maschinen.de
E-Mail: info@ab-maschinen.de

Schweißtechnik
Lagereinrichtungen
Industriebedarf
Werksvertretungen
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ATLANTIC HPT 30.200 (1008-9308397)



Control type
NC

Construction year
1998

Machine no.
1008-9308397

Make
ATLANTIC

Location
Ahaus

** from a maintenance workshop
** well-maintained condition (!!)

- in checked condition - machine video -
<https://www.youtube.com/watch?v=ThxpTg2jXu0>

Equipment:

- simple NC electro-hydraulic press brake
- with ATLANTIC NC control ATL 550
- * Positioning of the back stop (X)
- * Positioning of the depth setting (Y1+Y2)
- * Possibility of programming various programs
- * Storage capacity max. 200 programs - max. 400 sets
- * Swiveling control panel, front left
- Electro-motoric back stop (X axis)
- * 2x manually adjustable stop fingers
- Equalization / parallelism of the upper beam through torsion shaft
- Manual table cambering, with analogue display
- Split set of deer foot upper tools

- 1x rotatable universal die block
- Freely movable 2-hand/foot control
- 2x robust front support arms
- Protective device on the side + behind the machine
- Operating instructions + circuit diagram (PDF)

Machine attributes

pressure:	200 t
chamfer length:	3100 mm
distance between columns:	2600 mm
throat:	300 mm
daylight:	450 mm
piston stroke:	200 mm
table height:	965 mm
adjustment speed:	80.0 mm/sec
working feed:	9.0 mm/sec
return speed:	80.0 mm/sec
pressure:	265 bar
Control:	ATL 550
total power requirement:	18.7 kW
weight:	10500 kg
range L-W-H:	3500 x 1900 x 2800 mm

Machine images





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